


CONSTRUCTION SPECIFICATIONS



PROJECT MANUAL FOR
IDALS
WETLAND DEVELOPMENT
KOSSUTH COUNTY, IOWA
2024

PROJECT NO 22-28270
KOS953027D WETLAND

	<p>I hereby certify that this engineering document was prepared by me or under my direct personal supervision and that I am a duly licensed Professional Engineer under the laws of the State of Iowa.</p>							
	<table><tr><td data-bbox="586 747 1154 873"><p><i>Spencer D Pech</i> Spencer Dean Pech, P.E.</p></td><td data-bbox="1154 747 1438 873"><p>8/16/2024 Date</p></td></tr><tr><td colspan="2" data-bbox="586 873 1438 926"><p>License No.: P28161</p></td></tr><tr><td colspan="2" data-bbox="586 926 1438 989"><p>My License Renewal Date is December 31, 2024</p></td></tr><tr><td colspan="2" data-bbox="586 989 1438 1136"><p><u>Sections covered by this seal:</u> All sections listed in Table of Contents</p></td></tr></table>	<p><i>Spencer D Pech</i> Spencer Dean Pech, P.E.</p>	<p>8/16/2024 Date</p>	<p>License No.: P28161</p>		<p>My License Renewal Date is December 31, 2024</p>		<p><u>Sections covered by this seal:</u> All sections listed in Table of Contents</p>
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TABLE OF CONTENTS

A. IA-1 Site Preparation.....	1 to 2
B. IA-5 Pollution Control	1 to 3
C. IA-6 Seeding and Mulching for Protective Cover.....	1 to 5
D. CS-8 Mobilization and Demobilization.....	1 to 2
E. IA-9 Subsurface Drain Investigation, Removal, and Repair	1 to 4
F. IA-11 Removal of Water.....	1 to 2
G. IA-21 Excavation.....	1 to 3
H. IA-23 Earthfill.....	1 to 4
I. IA-26 Topsoiling.....	1 to 2
J. IA-31 Concrete.....	1 to 6
K. IA-45 Plastic (PVC, PE) Pipe.....	1 to 4
L. IA-46 Tile Drains for Land Drainage.....	1 to 4
M. IA-51 Corrugated Metal Pipe Conduits	1 to 3
N. IA-61 Loose Rock Riprap	1 to 3
O. IA-81 Metal Fabrication and Installation	1 to 2
P. Section S-6 Lift Station	1 to 5
P. Sheet E5-11 Electrical Specifications	1 to 1

Construction Specification 000 IA CS-00-1 Site Preparation

1. SCOPE

Site preparation work shall consist of clearing, grubbing, stripping, refuse removal, bank sloping and structure removal on the site as necessary to rid the site of all undesirable materials on or near the surface and prepare the site for the structure. All woody growth within the construction area shall be cleared and all stumps and roots one inch in diameter or larger shall be grubbed from the site. In addition, all areas within 25 feet of the footprint of the structure shall be cleared and grubbed except as directed by NRCS. The work shall also consist of the removal and disposal of structures (including fences) that must be removed to perform other items of work.

For wetland restoration, enhancement, or creation projects, the wetland area shall be disturbed as little as possible and existing naturally vegetated spillway areas shall not be disturbed.

2. FOUNDATION PREPARATION

The entire site shall be stripped a minimum of 12 inches to remove all unsuitable materials such as organic matter, grasses, weeds, sod, debris, and stones larger than 6 inches in diameter.

In an earth embankment foundation area, all sharp breaks shall be sloped to no steeper than 1.5 horizontal to 1 vertical.

The foundation area shall be thoroughly scarified before placement of fill material. The surface shall have moisture added or shall be compacted, if necessary, so that the first layer of fill material can be compacted and bonded to the foundation. The final cut surface of the deep pool pond area shall also be scarified and compacted upon completion of deep pool excavation.

3. STRIPPED MATERIAL DISPOSAL

Suitable soil material shall be stockpiled for use as topsoil in the designated stockpiling area adjacent to the construction area, as shown in the plans. The other stripped materials shall be buried, removed from the site, or disposed of as directed by the owner or NRCS. Whenever possible, material shall not be disposed of in the pool area created by the structure.

4. DISPOSAL OF REFUSE MATERIALS

Waste materials from clearing and structure removal shall be burned or buried at locations approved by the owner. Buried materials shall be covered with a minimum of 2 feet of earthfill. Whenever possible, material shall not be disposed of in any pool area created by the structure.

All refuse shall be disposed of in a manner which complies with all local and state regulations.

5. SALVAGE

Items to be salvaged shall be as shown on the drawings. Structures and fencing materials that are designated to be salvaged shall be carefully removed and neatly placed in the specified storage areas.

6. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Item No. 1: Site Stripping and Preparation

This item will consist of work to remove and dispose of existing material to remove vegetation on areas to be excavated or filled. Total depth of vegetative stripping and topsoil stripping shall equal a combined depth of 12", with the estimated cubic yards of topsoil removal as shown in the plans. The topsoil replacement quantity shall be paid separately.

This item will also include any tree and brush removal along with any fences. These shall be considered incidental to site stripping.

This item will be paid out as a lump sum.

Construction Specification 000 IA CS-005 Pollution Control 2011

1. SCOPE

The work shall consist of installing measures or performing work to control erosion and minimize the production of sediment and other pollutants to water and air during construction operations.

2. MATERIALS

All materials furnished shall meet the requirements shown on the drawings or in the specifications.

3. EROSION AND SEDIMENT CONTROL MEASURES AND WORKS

The measures and works shall include, but are not limited to, the following:

Staging of Earthwork Activities: The excavation and moving of soil materials shall be scheduled so that areas unprotected from erosion will be minimized. These areas will be unprotected for the shortest time feasible.

Seeding: Structures and disturbed areas shall be seeded as soon as possible after construction is completed.

Temporary seedings may be used as an alternative to other stabilization measures as approved by NRCS.

Mulching: Construction areas that have been disturbed but have no construction activity scheduled for 21 days or more shall have erosion protection measures applied by the 14th day. This erosion protection may be mulching or other approved temporary measures. Construction areas shall not be left open during a winter shutdown period and shall be protected by mulching.

All seeding and mulching shall be completed in accordance with the seeding plan and Iowa Construction Specification IA-6, Seeding and Mulching for Protective Cover.

The following works may be temporary. If they are installed as a temporary measure, they shall be removed and the area restored to its original state when they are no longer needed or when permanent measures are installed.

Diversions: Diversions may be required to divert clean runoff water away from work areas and to collect runoff from work areas for treatment and safe disposition.

Stream Crossings: Culverts or bridges may be required where construction equipment must cross streams.

Sediment Basins: Sediment basins may be required to settle and filter out sediment from eroding areas to protect properties and streams below the construction site.

Sediment Filters: Straw bale filters, geotextile sediment fences, or other equivalent methods may be used to trap sediment from areas of limited runoff. Sediment filters shall be properly anchored to prevent erosion under them.

Waterways: Waterways may be required for the safe removal of runoff from fields, diversions, and other structures or measures

4. CHEMICAL POLLUTION

The Contractor shall provide watertight tanks or barrels or construct a sump sealed with plastic sheets to be used to dispose of chemical pollutants, such as drained lubricating or transmission oils, greases, soaps, concrete mixer wash water, asphalt, etc., produced as a by-product of the construction work.

At the completion of the construction work, sumps shall be removed and the area restored without causing pollution.

Sanitary facilities such as chemical toilets or septic tanks shall not be placed adjacent to live streams, wells, or springs. They shall be located at a distance sufficient to prevent contamination of any water sources. At the completion of construction work, facilities shall be disposed of without causing pollution.

5. AIR POLLUTION

The burning of brush or trash or disposal of other materials shall adhere to local and state regulations.

Fire prevention measures shall be taken to prevent the start or the spreading of wildfires, which result from project work. Fire breaks or guards shall be constructed at locations shown on the drawings.

All public access or haul roads used by the contractor during construction of the project shall be sprinkled or otherwise treated to fully suppress dust. All dust control methods shall insure safe operations at all times. If chemical dust suppressants are used, the material shall be a commercially available product specifically designed for dust suppression and the application shall follow manufacturer's requirements and recommendations. A copy of the product data sheet and manufacturer's recommended application procedures shall be provided to the Engineer five working days before use.

6. MAINTENANCE, REMOVAL, AND RESTORATION

All pollution control measures and works shall be adequately maintained in a functional condition as long as needed during the construction operation. All temporary measures shall be removed and the site restored to as near original conditions as practical.

7. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

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B. Items of Work and Construction Details

1. Bid Item No. 20: Pollution Control

This item shall consist of applying and performing all construction activities in a manner that will minimize water pollution, air pollution and soil erosion.

A. Silt Fence

Installation, maintenance, replacement, and removal of silt fences shall be performed in accordance with SUDAS Section 9040 – Erosion and Sediment Control.

For installation, maintenance, replacement, and removal of silt fences, measurement will be in linear feet of silt fence. Payment will be at the unit price per linear foot of silt fence installed or removed. Unit price includes, but is not limited to, anchoring posts, restoration of the area to finished grade and off-site disposal of fence, posts, and dewatering and removal and off-site disposal of accumulated sediment.

B. Wattle

Installation, replacement, and removal of wattles shall be performed in accordance with SUDAS Section 9040 – Erosion and Sediment Control.

Measurement will be in linear feet for each type and size of wattle. Payment will be at the unit price per linear foot for each type and size of wattle. Unit price includes, but is not limited to, anchoring stakes, restoration of the area to finished grade, and off-site disposal of wattle and accumulated sediment.

C. Storm Drain Inlet Protection

Storm Drain Inlet protection shall be performed in accordance with SUDAS Section 9040 – Erosion and Sediment Control. Inlet protection type shall be Surface-applied Intake Protection.

For installation and maintenance of storm drain inlet protection, measurement will be a count of each type of inlet protection device installed. Payment will be at the unit price for each inlet protection device. Unit price includes, but is not limited to, removal and off-site disposal of the device and accumulated sediment upon completion of the project.

No separate payment will be made for Pollution Control. Compensation for this item will be other items as appropriate.

2. Bid Item No. 25: Stabilized Construction Exit

The stabilized construction exit shall be constructed in accordance with SUDAS Section 9040 – Erosion and Sediment Control.

Measurement will be in tons of material placed. Payment will be at the unit price per ton of material placed. Unit price includes, but is not limited to, subgrade stabilization fabric.

Construction Specification 000 IA-6 Seeding and Mulching for Protective Cover

1. SCOPE

The work shall consist of seeding, mulching, and fertilizing all disturbed areas and other areas as indicated on the drawings or otherwise designated.

2. SEEDBED PREPARATION AND APPLICATION

The entire area to be seeded shall be reasonably smooth and all washes and gullies shall be filled to conform to the desired cross-section before actual seedbed preparation is begun. At this stage of the operation, the required fertilizer and lime shall be applied uniformly and incorporated into the top 3 inches of the soil with suitable tillage equipment. The seedbed preparation operation shall be suspended when the soil is too wet or too dry. The seedbed shall be loosened to a depth of at least three inches.

On side slopes steeper than 2-1/2 horizontal to 1 vertical, the 3-inch minimum depth of seedbed preparation is not required, but the soil shall be worked enough to insure sufficient loose soil to provide adequate seed cover.

Unless otherwise specified, the seeding operation shall be performed immediately after preparation of the seedbed. The seed shall be drilled or broadcast by equipment that will insure uniform distribution of the seed.

3. MATERIALS

The seeding, fertilizing, and mulching requirements are as specified on Form IA-CPA-4.

Straw from cereal grains or hay will be used as mulching material. It shall be relatively free of weeds.

4. MULCH APPLICATION

The required mulching shall be performed as soon as possible after seeding unless otherwise specified. The mulch shall be applied uniformly over the area. The type and rate shall be as specified. When mulching is required, all areas seeded during any one day shall be mulched within 24 hours. The mulch may be spread by any means that results in a uniform cover.

The mulch shall be anchored. Anchoring of the mulch may be performed by a mulch anchoring tool or regular farm disk weighted and set nearly straight, by installation of mulch netting, or by other methods approved by NRCS.

5. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

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B. Items of Work and Construction Details

“Structure Seeding”:

1. Bid Item No. 2: Structure Seeding

This item will consist of seeding the embankment, except the interior side slopes below the normal pool elevation, and any other disturbed areas noted on the plans or as determined by engineer.

All seed must be clean and weed free. Seeding rates are expressed in bulk pounds per acre. Seed quality shall not drop below 70% Pure Live Seed (PLS) where PLS = (percent germination plus percent dormant seed) times percent purity.

Seeding rates are as follows:

Smooth Brome grass 25 pounds/acre

Seed shall be applied with a drill and placed at ¼ to ½ inch deep.

Fertilizer shall be applied on the entire seeding area at the following rate:

Nitrogen (N) 30 pound/acre
Phosphorus (P₂O₅) 30 pounds/acre
Potassium (K₂O) 40 pounds/acre

Straw mulch shall be applied at a rate of 2 tons per acre on all areas receiving structure and channel seeding.

Seeding shall be completed during the following seeding periods:

Spring March 1 to May 15
Summer August 1 to September 15
Fall November 15 to Freeze-up

If construction is completed during any other time of the year, the seeding shall be performed at the next seeding period.

If seeding is completed during the spring seeding period, a companion crop of oats shall be seeded at a rate of 1-1/2 bushels per acre.

Measurement will be based on the areas successfully seeded to the nearest 0.1 acre.

“Buffer Seeding”:

2. Bid Item No. 3: Buffer Seeding

This item will consist of seeding the areas designated on the plans as buffer seeding and include borrow areas, disturbed areas not seeded as part of structural seeding, and other areas within the easement. Buffer seeding is not required in area below normal pool elevation established by the weir elevation.

Some areas of the site may have existing CRP vegetation or steep slopes with existing vegetation. Local NRCS personnel will determine if these areas will be included as part of the buffer seeding areas for this project or will be left as is. This may affect the bid quantity and Contractor will verify with Engineer the number of acres that will require buffer seeding.

All seed must be clean and weed free. Seeding rates are expressed in pounds of pure live seed per acre. All seed must be yellow-tagged Iowa ecotype unless approved otherwise by IDALS-DSCWQ.

Seeding mixture shall include a minimum of 5 native grasses and 10 native forbs. The mixture shall provide a minimum of 30 grass seeds per square foot and 10 forbs seeds per square foot. Number of seeds will be based on Iowa Conservation Practice 327 “Native Species for Wildlife”. Contractor’s proposed seed mix shall be submitted to Engineer and local NRCS office for approval at least 2 weeks before seed is to be applied.

Seeding shall be completed during the following seeding periods:

Spring	April 1 to June 30
Fall	November 15 to Freeze-up

The seed bed shall be properly prepared prior to seeding:

- (a) Any weed control measures shall be completed prior to seeding. If spraying is used, then a span of two weeks shall be allowed between spraying and seeding.
- (b) If the land was in soybeans, no additional tillage is required. If the land was in corn or other vegetation, areas to be seeded shall be disked to thoroughly loosen and pulverize the soil to a depth of 3 inches. This may require multiple passes of equipment. If the land was used for pasture and has a smooth surface, the preparation in non-disturbed areas to be seeded shall include mowing any vegetation taller than 12 inches and applying an appropriate herbicide at the labeled rates to emergent growth 2 to 4 weeks after mowing. After the vegetation has died, the area shall be disked thoroughly loosen and pulverize the soil depth of 3 inches. If emergent growth occurs prior to seeding, the areas shall receive a second application of herbicide. Seeding shall not occur until the existing vegetation has died (about 1 week).
- (c) If deeper disking is used at the site, a lighter disk or spring harrow shall be used to remove deep furrows.
- (d) After disking operations and prior to seed application, the seedbed shall be firmed with a cultipacker or similar piece of equipment.

(e) No lime or fertilizer is to be applied.

Sow seed with contour using a grassland or rangeland drill set for the specified seeding rates. The drill shall be equipped with double coulter furrow openers. The drill shall be subject to acceptance by Engineer. Overlap each successive seeding pass to ensure complete coverage.

Plant seed not more than 1/4 inch deep; some seed may be seen on the surface after seeding.

Broadcasting by centrifugal-type or hydroseeder broadcasters, or by hand shall be allowed in areas not accessible to drills or other equipment. Once broadcast, the seed must be covered with soil to a depth no greater than 1/4 inch by means of hand rakes or other approved methods.

Upon completion of the seeding operation, cultipack the seedbed to provide a positive seed-soil contact. If the drill seeder is equipped with an approved cultipacker or press wheels, separate operations shall not be necessary. The type of cultipacker/seeder to be used shall be subject to acceptance by Engineer.

No mulch shall be required.

Measurement will be based on the area successfully seeded and measured to the nearest 0.1 acre.

“Wetland Seeding”:

3. Bid Item No. 4: Wetland Seeding

This item includes seeding the areas designated on the plans as native wetland seeding.

Seeding of the wetland pool area and safety bench area shall follow SUDAS standards as described in section 9010 – Seeding.

Between April 1 and June 30, use the following seed mixture for wetland grass seeding areas.

Wetland Grass Seed Mixture

Common Name	Scientific Name	PLS** (per ac)
Arrowhead	<i>Sagittaria latifolia</i>	4 oz
Big bluestem*	<i>Andropogon gerardii</i>	1 lb
Bluejoint grass	<i>Calamagrostis</i>	1 oz
Blue vervain	<i>Verbena Hastata</i>	1 oz
Boneset	<i>Eupatorium perfoliatum</i>	1 oz
Broom sedge	<i>Carex scoparia</i>	2 oz
Dark green bulrush*	<i>Scirpus atrovirens</i>	1 oz
Fox sedge*	<i>Carex vulpinoidea</i>	4 oz

New England aster*	Symphotrichum novae-angliae	2 oz
Nodding bur marigold	Bidens cernua	8 oz
Porcupine sedge	Carex hystericina	8 oz
Prairie cordgrass	Spartina pectinata	1 lb
Rice cutgrass	Leersia oryzoides	4 oz
Sneezeweed	Helenium autumnale	2 oz
Softstem bulrush	Schoenoplectus tabernaemontani	8 oz
Spike rush	Eleocharis palustris	4 oz
Swamp milkweed*	Asclepias incarnata	1 lb
Switchgrass*	Panicum virgatum	8 oz
Tussock sedge	Carex stricta	2 oz
Virginia wild-rye*	Elymus virginicus	5 lbs
Water plantain	Alisma plantago-aquatica	4 oz

* Furnish seed certified as Source Identified Class (Yellow Tag) Source G0-Iowa.

** Seeding rates for wetland grasses are given as PLS. Either the germination test or Tetrazolium (TZ) test is acceptable to determine PLS for native species.

Measurement will be based on the area successfully seeded and measured to the nearest 0.1 acre.

4. Subsidiary Item - Weed Control

Weed control may be needed in portions of this site depending upon the start date of the contract, the initiation of grading, and the seeding dates.

Weed control will be added to the contract with a change order to be negotiated between Contractor and Division based on conditions observed and the type of weed control used and will be paid only once. If delays require additional weed control, this will be paid for at Contractor's own expense.

Weed control may include placement of a cover crop such as oats or rye, spraying with appropriate chemicals, or disking. If thistles are present, only spraying is allowed for weed control and shall include appropriate chemicals designed to control thistles.

**NATURAL RESOURCES CONSERVATION SERVICE
CONSTRUCTION SPECIFICATION**

Construction Specification 8—Mobilization and Demobilization

1. SCOPE

The work consists of the mobilization and demobilization of the contractor's forces and equipment necessary for performing the work required under the contract. It does not include mobilization and demobilization for specific items of work for which payment is provided elsewhere in the contract. Mobilization will not be considered as work in fulfilling the contract requirements for commencement of work.

2. EQUIPMENT AND MATERIAL

Mobilization shall include all activities and associated costs for transportation of contractor's personnel, equipment, and operating supplies to the site; establishment of offices, buildings, and other necessary general facilities for the contractor's operations at the site; premiums paid for performance and payment bonds including coinsurance and reinsurance agreements as applicable; and other items specified in section 4 of this specification.

Demobilization shall include all activities and costs for transportation of personnel, equipment, and supplies not required or included in the contract from the site; including the disassembly, removal, and site cleanup of offices, buildings, and other facilities assembled on the site specifically for this contract.

This work includes mobilization and demobilization required by the contract at the time of award. If additional mobilization and demobilization activities and costs are required during the performance of the contract as a result of changed, deleted, or added items of work for which the contractor is entitled to an adjustment in contract price, compensation for such costs will be included in the price adjustment for the item or items of work changed or added.

3. PAYMENT

Payment will be made as the work proceeds, after presentation of paid invoices or documentation of direct costs by the contractor showing specific mobilization and demobilization costs and supporting evidence of the charges of suppliers, subcontractors, and others. When the total of such payments is less than the lump sum contract price, the balance remaining will be included in the final contract payment. Payment of the lump sum contract price for mobilization and demobilization will constitute full compensation for completion of the work.

Payment will not be made under this item for the purchase costs of materials having a residual value, the purchase costs of materials to be incorporated in the project, or the purchase costs of operating supplies.

4. ITEMS OF WORK AND CONSTRUCTION DETAILS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

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For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Item No. 5: Mobilization and Demobilization

This item shall consist of mobilizing and demobilizing personnel and equipment in preparation to perform the work within the scope of this contract.

Any work that is necessary to provide access to the site including, but not limited to, grading, temporary culverts, and clearing will be included in this item. When construction is completed access areas will be restored, as close as practical, to its original condition.

Any fence removed for access and /or to provide work area shall be replaced with same or like materials as approved by the engineer.

The Contractor shall exercise caution to minimize the amount of damage caused by the grading and clearing operations.

Portable toilets shall be provided at the construction site and used for the sanitary facilities.

This item shall not include transportation of personnel, equipment and operating supplies within the work limits areas of this contract.

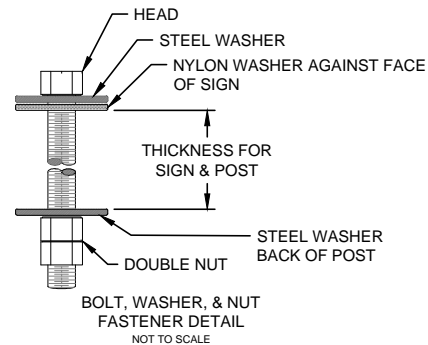
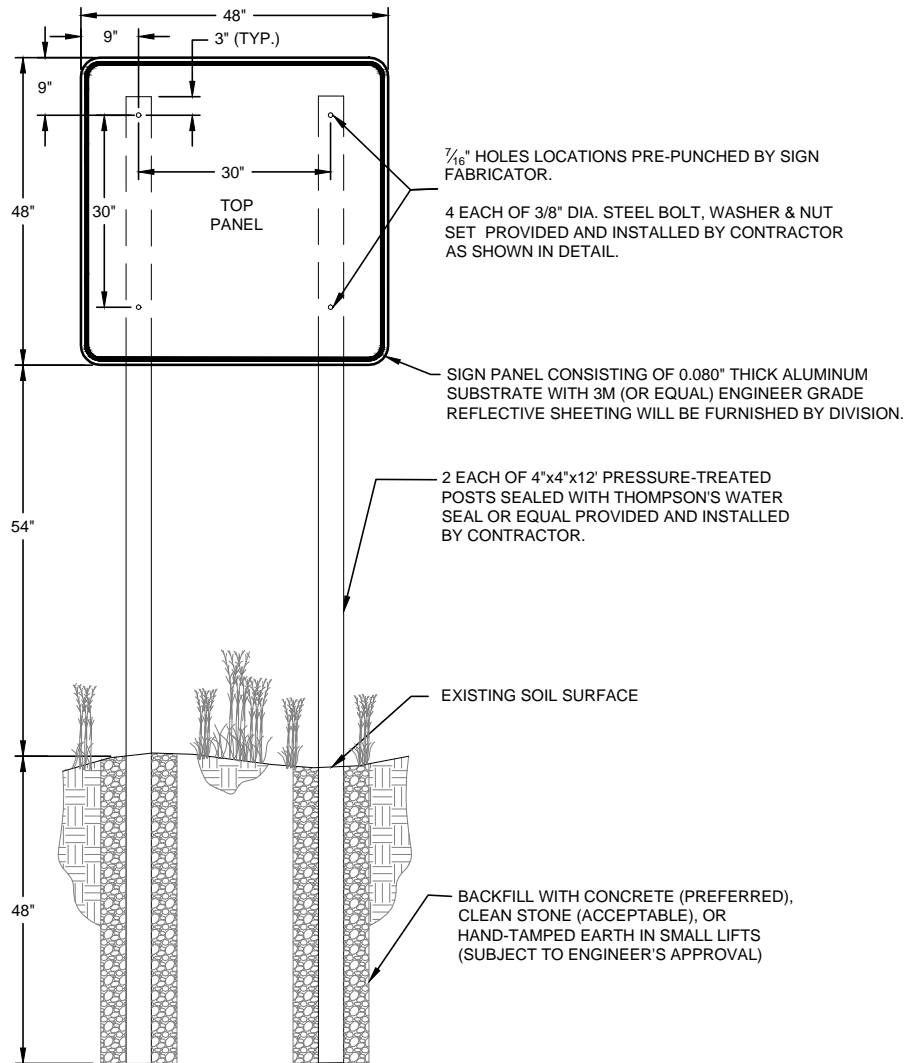
Payment will constitute full compensation for related subsidiary item, Pollution Control.

Payment will be made as the work proceeds and will be paid out on the percent of the project complete as the work progresses. Payment of the lump sum contract price for mobilization and demobilization will constitute full compensation for the completion of the work.

Contractor is to contact "Iowa One Call" for utility locations a minimum of two (2) days prior to any excavation/construction. The ticket number must be provided to Engineer.

2. Subsidiary Item - Sign Installation

This item shall include all labor, materials, equipment and Iowa One Call notifications to install sign provided by Iowa Department of Agriculture and Land Stewardship, as shown on the plans or on next page.



SIGNAGE NOTES:

1. DIVISION WILL FURNISH SIGN PANEL. CONTRACTOR IS RESPONSIBLE FOR PROVIDING POSTS, HARDWARE, AND INSTALLATION .
2. ALL EXPOSED WOOD SHALL BE SEALED WITH THOMPSON'S WATER SEAL OR EQUAL MEETING ASTM D-4446-08.
3. ALL STEEL HARDWARE PIECES SHALL BE GALVANIZED OR RUST RESISTANT.
4. NYLON AND STEEL WASHERS SHALL BE USED AS SHOWN ON THE BOLT, WASHER, NUT FASTENER DETAIL ABOVE.
5. CLEAR UTILITIES WITH IOWA ONE-CALL AT 811 OR (800) 292-8989 BEFORE EXCAVATING FOR POSTS.
6. SECURE DIVISION AND LANDOWNERS APPROVAL FOR SIGN LOCATION BEFORE INSTALLATION.
7. COSTS FOR POSTS, HARDWARE, WOOD SEALANT AND SIGN INSTALLATION SHALL BE INCIDENTAL TO MOBILIZATION.
8. CONTRACTOR SHALL INSTALL SIGN POSTS USING A PLYWOOD OR OTHER SUITABLE TEMPLATE TO MAINTAIN ACCURATE POST SPACING AND ALIGNMENT DURING BACKFILLING OF THE POST HOLES. TO AVOID BENDING OF THE SIGN PANELS, POSTS SHALL NOT BE INSTALLED OR BACKFILLED WITH SIGN PANELS ATTACHED.
9. ONE (1) PROJECT SIGN SHALL BE INSTALLED UNLESS NOTED OTHERWISE.

STANDARD DETAIL FOR SIGN INSTALLATION
DIVISION OF SOIL CONSERVATION AND WATER QUALITY

NATURAL RESOURCES CONSERVATION SERVICE CONSTRUCTION SPECIFICATION

IA-9 SUBSURFACE DRAIN INVESTIGATION, REMOVAL, AND REPAIR

1. SCOPE

The work shall consist of investigation, location, repair, and/or removal of subsurface drains (tile) near new or existing animal waste storage facilities or in wetland restoration, enhancement, or creation project areas, or other situations where subsurface drains may be present.

2. INVESTIGATION AND LOCATION

An inspection trench at least 10 inches wide shall be dug at the location shown on the drawings or as directed by the engineer or his representative. The trench shall be at least 6 feet deep measured from the original ground line, unless otherwise shown on the plans. The Engineer or his representative shall examine the trench and excavated material to identify tile lines.

Size, material, operating condition and direction of flow of each conduit shall be documented. Location and flow line elevation of each conduit shall be surveyed with horizontal and vertical control based on benchmarks shown on the plans.

The inspection trench shall be documented by surveying the natural ground and trench bottom location and elevations at the beginning, end, and every 50 feet for trenches longer than 50 feet.

Backfilling shall not be started without approval of the Engineer. See Section 5 for backfill specifications.

Trench shields, shoring and bracing, or other methods necessary to safeguard the workers and work, and to prevent damage to the existing improvements shall be furnished, placed, and subsequently removed by the contractor.

3. TILE REPAIR

Unless designated for removal, replace damaged conduit with new conduit having equal or greater capacity using material specified in Section 6 or 7. When replacing short sections of clay or concrete tile with single-wall corrugated polyethylene pipe, use the next larger nominal size.

Make connections with manufactured fittings and tight joints. Where joints have gaps that would allow soil to enter, cover the joint with a permanent type material such as coal tar pitch treated roofing paper, fiber glass sheet or mat, or plastic sheet.

If the investigation trench has been excavated below the existing drain grade, backfill the trench with gravel or well-pulverized soil in layers not over four (4) inches thick and tamp by hand or manually directed power tamper to provide a firm foundation for the conduit at the existing grade. Do not backfill with any soil containing broken tile fragments.

Using selected soil free of hard clods, rocks, or frozen soil, hand tamp the backfill material around the haunch of the pipe in layers not over four (4) inches thick to provide support. Hold the conduit in place mechanically while

placing excavated material around and over the conduit to ensure proper alignment and grade is maintained. Complete the backfill operation according to Section 5.

4. TILE REMOVAL

Remove conduits as shown on the plans or directed by the Engineer or his representative, including envelope filter material or other flow enhancing material when present.

Cap or plug the open ends of the disconnected conduit to prevent soil entry when the conduit will continue to function downstream, or otherwise shown on the plans. For a minimum distance of two feet around each sealed conduit end, backfill in layers not over four (4) inches thick and tamp by hand or manually directed power tamper to a density equal to or greater than the surrounding undisturbed soil. Do not backfill with any soil containing broken tile fragments, large stones, frozen material, or large dry clods.

Where tile are located beneath an existing animal waste facility, remove the tile or fill the entire length of tile with concrete or Portland cement grout as shown on the plans. When tile removal is specified, the owner shall contact the Iowa Department of Natural Resources (IDNR) for permission to remove the drainage tile under the structure. The structure shall be emptied of waste or lowered to a point below the tile prior to its removal. The structure must be retested for percolation and the results submitted to IDNR and approval received prior to reusing the structure.

If shown on the plans or directed by the engineer, reroute upstream drain lines so the capacity of the upstream drainage system is maintained. Install conduit in accordance with Iowa Construction Specification IA-46, Tile Drains for Land Drainage.

5. BACKFILL

Compact soil around disturbed tile as specified in Section 3 (Tile Repair) and Section 4 (Tile Removal). Keep the backfill within 5 feet of the conduit free from large stones, frozen material, and large dry clods. Unless otherwise shown on the plans, backfill the remainder of the trench as follows:

For trenches located under or near structures, backfill in 12-inch layers and compact each layer to a density equal to or greater than the surrounding undisturbed soil.

For other locations, backfill the remainder of each trench with the excavated soil material which shall extend above the ground surface and be well rounded over the trench.

6. MATERIALS

Unless otherwise shown on the plans, conduit and fittings used for repair shall conform to the specifications listed in Table 1. Perforated pipe shall have a water inlet area of at least 1 square inch per foot, provided by perforations spaced uniformly along the long axis of the pipe. The perforations shall be circular or slots. Circular perforations shall not exceed 3/16 inch in diameter. Slots shall not be more than 1/8 inch wide.

Table 1. Acceptable pipe for subsurface drain repair

Kind of Pipe[#]	Specification
Corrugated Polyethylene (PE) Pipe and Fittings, 3 to 6 inch	ASTM F 405
Corrugated Polyethylene (PE) Pipe and Fittings, 3 to 24 inch	ASTM F 667
Corrugated Profile Wall (Dual Wall) Polyethylene (PE) pipe, 2 to 60 inch	ASTM F 2648 ^{\$}
Corrugated Profile Wall (Dual Wall) Polyethylene (PE) pipe, 12 to 60 inch	ASTM F 2306 ^{\$}
Polyvinyl Chloride (PVC) Plastic Pipe, Schedules 40, 80 and 120	ASTM D 1785
PVC Pressure-Rated Pipe (SDR Series)	ASTM D 2241
Clay drain tile	ASTM C 4
Concrete drain tile	ASTM C 412

[#]Pipe sizes are nominal and the ranges are inclusive

^{\$}Pipe conforming to AASHTO M 252 (3 to 10 inch), or AASHTO M 294 (12 to 60 inch) is acceptable.

7. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Items No. 6: Drain Tile Investigation and No. 7: Drain Tile Removal

This item will consist of the excavation necessary to locate and remove tile under the embankment and pool area, as shown on the plans, and to locate and determine the tie-in locations for the tile locations shown on the plans. This item shall also include backfilling of the trenches.

This item does not include the additional excavation required to excavate the embankment core trench, if included in the project. Excavation of the core trench is covered under Specification IA-21, Excavation.

The extent of the tile investigation shall be as shown on the drawings. If extra work is required to locate additional tile not shown on the drawings, the Contractor can request additional compensation, but it must be first approved by the Division.

The investigation should reveal where the tile crosses the embankment footprint or where it is located if it does not cross the embankment footprint

Payment for Drainage Tile Investigation shall be made in hours of investigation and removal shall be made based on linear feet of tile removed. Existing Tile quantities and locations are based on .shp files provided by the tile installer.

Construction Specification 000 IA-11 Removal of Water

1. SCOPE

The work shall consist of the removal of surface water and ground water as needed to perform the required construction in accordance with the plans and specifications.

2. DIVERTING SURFACE WATER

The Contractor shall build, maintain and operate all cofferdams, channels, diversions, flumes, sumps, and other temporary protective works needed to divert surface water away from the construction site while construction is in progress.

3. DEWATERING THE CONSTRUCTION SITE

Foundations, cutoff trenches, borrow areas and other parts of the construction site shall be dewatered as needed for proper execution of the construction work. The Contractor shall furnish, install, operate and maintain all works and equipment needed to perform the dewatering.

4. EROSION AND POLLUTION CONTROL

Removal of water from the construction site, including the borrow areas shall be accomplished in such a manner that erosion and the transmission of sediment and other pollutants are minimized.

5. REMOVAL OF TEMPORARY WORKS

After temporary works have served their purposes and before the Contractor leaves the site, they shall be removed.

6. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Subsidiary Item - Dewatering

This item shall include all costs to divert, pump, dam or other means to dewater the site as needed to complete construction activities.

No separate payment will be made for Removal of Water. Compensation for this item shall be made subsidiary to other bid items requiring removal of water in order to complete.

Construction Specification 000 IA-21 Excavation

1. SCOPE

The work shall consist of the excavation required by the drawings and specifications and disposal of the excavated materials. The cutoff trench and any other required excavations shall be dug to the lines and grades shown on the drawings or as staked in the field. Structure or trench excavations will conform to all safety requirements of OSHA.

2. USE OF EXCAVATED MATERIALS

Suitable materials from the specified excavations shall be used in the construction of required permanent earth fill. The suitability of materials for specific purposes shall be determined by the NRCS Inspector.

3. DISPOSAL OF WASTE MATERIAL

All surplus or waste material shall be disposed of in areas shown on the drawings or as approved by the NRCS Inspector. The waste material shall be smoothed and sloped to provide drainage.

4. STRUCTURE AND TRENCH EXCAVATION

Structure or trench excavations will conform to all safety requirements of OSHA.

5. BORROW EXCAVATION

When the quantities of suitable materials obtained from specified excavations are insufficient to construct the specified fills, additional materials shall be obtained from the designated borrow areas as shown on the drawings or as approved by NRCS and the landowner. On wetland projects, borrow shall not be taken from the wetland area within 10 feet of the embankment or as shown on the drawings.

Borrow areas shall be excavated and grading completed in a manner to eliminate steep or unstable side slopes or hazardous or unsightly conditions.

6. OVER-EXCAVATION

Excavation beyond the specified lines and grades shall be corrected by filling the resulting voids with compacted earthfill, except that if the earth is to become the subgrade for riprap, sand or gravel bedding or drainfill, the voids shall be filled with material conforming to the specifications for the riprap, bedding or drainfill, as appropriate.

7. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

The volume of excavation as provided in the bid quantities has been determined from the topographic information shown on the Drawings using a computer program. Payment will be made based on the planned quantities provided unless additional excavation is directed by the Engineer. Excavation resulting from the contractor's improper construction operations, as determined by the Engineer, is not included for measurement and payment.

B. Items of Work and Construction Details

“Excavation (General)”:

1. Bid Item No. 8: Excavation General

This item will consist of excavation and grading of material needed for the following typical items as shown in the plans:

- Establishing deep pool final grade
- Shallow pool
- Outlet channel
- Auxiliary spillway.

Excavations required for the placement of toe drain, tile exploration, new tile installation, riprap placement, are not included in this bid quantity and will not be measured for payment. The cost of excavation for these items are incidental and should be included as part of their corresponding bid items.

This item does not include the excavation for site stripping or topsoil, which is covered under Specification IA-CS-001. “Site Preparation”.

This item includes the hauling of excavated material to be used as earthfill or spoil.

The material excavated with suitable quality shall be used within the dike as directed by engineer.

Suitable excess excavated material shall be disposed of along top of banks for tile outlet channels or in designated areas by Engineer or Engineer's Representative.

See Specification IA-CS-023 for compaction method.

Payment will be based on plan quantity. If unsuitable material is found at the bottom of the core trench, the over excavation shall be measured and paid in a change order.

Payment will constitute full compensation for the following related Subsidiary items: Pollution Control; Removal of Water; and Structure Excavation.

2. Subsidiary Item - Borrow Excavation

This item will consist of excavation of the borrow area for placement of cohesive material in the embankment core and compacted clay liner, if included and as shown in the plans. The cost for excavation and transporting of borrow shall be included in corresponding bid Items listed in Specification IA-CS-023 "Earthfill".

Borrow from any other area will not be allowed unless directed and approved by the Engineer.

The topsoil from the borrow area shall be removed to a minimum depth of 12" and stockpiled. When the borrow operations have been completed, grades shall be returned to that indicated on the plans and the topsoil shall be uniformly spread over the entire borrow area to a depth of 6".

No separate payment will be made for strip or respread of topsoil over borrow area.

3. Subsidiary Item - Structure Excavation

This item shall consist of the excavation necessary to install the riprap, corrugated metal pipe (CMP) conduit, CMP tile outlets and water control structure in the locations and as shown on the drawings.

No separate payment will be made for Structure Excavation. Compensation for this item will be included in payment with the corresponding bid items for CMP conduit; CMP water control structure; riprap; and other structure bid items.

Construction Specification 000 IA-23 Earthfill

1. SCOPE

The work shall consist of the construction of earth fills required by the drawings and specifications. The completed work shall conform to the lines, grades, and elevations shown on the drawings or as staked in the field.

2. MATERIALS

All fill materials shall be obtained from required excavations and designated borrow areas. Fill materials shall contain no sod, brush, roots or other bio-degradable materials. Rocks larger than 6 inches in diameter shall be removed prior to compaction of the fill.

3. FOUNDATION PREPARATION

Foundations for earthfill shall be stripped a minimum of 6 inches to remove vegetation and other unsuitable materials. Foundation surfaces shall be scarified to a minimum depth of 2 inches prior to placing fill material.

Foundation and abutment surfaces shall not be sloped steeper than 1.5 horizontal to 1 vertical unless otherwise shown on the drawings.

4. PLACEMENT

Fill shall not be placed until the required excavation and foundation preparation have been completed and the foundation has been inspected and approved by NRCS. Fill shall not be placed upon a frozen surface, nor shall snow, ice, or frozen material be incorporated in the fill.

Adjacent to structures or pipes, fill shall be placed in a manner which will prevent damage. The height of the fill adjacent to structures or pipes shall be increased at approximately the same rate on all sides.

The materials used throughout the earth fill shall be essentially uniform. Selective placement shall be as shown on the drawings or approved by NRCS.

If the surface of any layer becomes too hard and smooth for proper bond with the succeeding layer, it shall be scarified to a minimum depth of 2 inches before the next layer is placed.

The top surfaces of embankments shall be maintained approximately level during construction, except that a cross-slope of approximately 2% shall be maintained to ensure effective drainage.

When moving fill material from the borrow area(s) to the embankment by use of bulldozers only, the following steps shall be followed:

- Immediately after the borrow material is pushed to the embankment, it shall be spread in horizontal lifts placed parallel to the centerline of the embankment.
- Compactive effort will then be applied by operating equipment parallel to the centerline of the fill or embankment.
- Lift thicknesses shall be in strict compliance with Clause 6, below.

Sectional fills are not allowed unless they are shown on the construction drawings.

5. CONTROL OF MOISTURE CONTENT

The moisture content of the fill material shall be adequate for obtaining the required compaction. Material that is too wet shall be dried to meet this requirement, and material that is too dry shall have water added and mixed until the requirement is met.

The moisture content of the fill material shall be such that a ball formed with the hands does not crack or separate when struck sharply with a pencil and will easily ribbon out between the thumb and finger.

Earth foundations under and adjacent to concrete structures shall be prevented from drying and cracking before concrete and backfill are placed.

The application of water to the fill materials shall be accomplished at the borrow areas insofar as possible.

6. COMPACTION

Earth fill shall be compacted by one of the following methods as specified on the plans or in Section 8, Special Specifications. If no method is specified, compaction will be in accordance with Method 1.

- Method 1 - Earthfill shall be placed so that the wheels or tracks of the loaded hauling equipment, traveling in a direction parallel to the centerline of fill, pass over the entire surface of each layer being placed. Low ground pressure vehicles shall not be used for this purpose.
- Method 2 - Two (2) complete passes of a tamping-type roller will be made over each layer. The roller shall be capable of exerting a minimum force of two hundred (200) pounds per square inch.
- Method 3 - Minimum density shall be 90% of the maximum density as determined by ASTM D 698 and as shown on the plans.

The maximum thickness of a lift of fill before compaction shall be 9 inches, unless otherwise indicated on the drawings.

Fill adjacent to structures, pipe conduits, and appurtenances shall be placed in layers not more than 4 inches thick and compacted to a density equivalent to that of the surrounding fill. Methods used to obtain compaction for fine or coarse grained materials are as follows:

- For fine grained materials, hand tamping or manually directed power tampers may be used. Hand compaction only shall be used to compact the earthfill under the bottom half of circular pipes. Manually directed power tampers shall not be used in tight spaces where applying full compactive effort will result in direct contact of the tamper plate with the pipe. Care should be taken so that compaction around the spillway pipe does not cause uplift of the pipe resulting in a void beneath the pipe.
- For coarse grained materials (sands and gravels), vibratory plate compactors shall be used for obtaining compaction. However, hand tamping shall be used to compact the material under the bottom half of circular pipes.

In all cases, follow manufacturer instructions for the specific compaction equipment being used. Heavy equipment shall not be operated within 2 feet of any structure or pipe.

Compacting of fill adjacent to concrete structures shall not be started until the concrete is 7 days old.

7. ISLANDS, MOUNDS, AND LOAFING AREAS ON WETLAND RESTORATION, ENHANCEMENT, OR CREATION PROJECTS

Islands shall be randomly located within the wetland area at locations shown on the drawings or as staked in the field. The orientation of island shorelines shall be random with attention given to prevailing

winds to limit wave damage. In general, the side of the island with the longest dimension shall be parallel to the prevailing wind direction. Side slopes of islands shall be as shown on the drawings, but in no case shall be steeper than 6 horizontal to 1 vertical. Island shapes shall be irregular.

Loafing areas shall be constructed in the areas shown on the drawings or as staked in the field and shall be graded to drain runoff water. The elevation of at least one loafing area should be above the maximum water level whenever possible.

Excavated material not suitable for embankments, wetland dikes, or islands can be used to create mounds or blended into surrounding topography to create a natural appearance. Spoil material shall not be spread on existing wetland areas.

Organic soils shall not be used to construct islands, loafing areas, dikes, or embankments.

8. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

For items of work which specific unit prices are established in the contract, the volume of earthfill will be computed to the nearest cubic yard by the method of average cross-sectional end areas. No deduction in volume will be made for embedded items, such as, conduits inlet structures and their appurtenances. The pay limits for computation shall be as shown on the drawings with the further provisions that earthfill voids resulting from over excavation of the foundation, outside specified lines and grades, will be included in the measurement for payment only under the following conditions:

- Where such over excavation is directed by the engineer to remove unsuitable material, and
- Where the unsuitable condition is not a result of the contractor's improper construction operations as determined by the engineer.

Earthfill beyond the specified lines and grades to backfill excavation required for compliance with OSHA requirements will be considered subsidiary to the earthfill bid item(s).

Payment for each type and compaction class of earthfill and earth backfill is made at the contract unit price for that type and compaction class of earthfill. Such payment will constitute full compensation for all labor, material, equipment, and all other items necessary and incidental to the performance of the work.

Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in this specific section.

B. Items of Work and Construction Details

Items of work to be performed in conformance with this specification and the construction details therefore are:

“Earthfill (General Dam)”:

1. Bid Item No. 9: Earthfill (General Dam – Method 2)

This item will consist of earthfill placement and compaction necessary to construct the embankment and shallow pool area. Cohesive material found during general grading and compacted liner removal can be used for this area. Sand and gravel found on site shall not

be used for fill for these items. If significant sand and/or gravel is encountered during excavation, contractor shall immediately notify engineer for further direction. Some sand and gravel can be wasted or mixed with clay, but only with approval of engineer.

Compaction shall be Method 2.

Rocks larger than 6" shall be removed prior to compaction.

Payment for this item shall be based on plan quantity. The plan quantity is based on neat lines and does not account for any shrinkage.

Payment will constitute full compensation for the following related Subsidiary items: Pollution Control, Removal of Water, and Backfill Required Excavation.

2. Subsidiary Item - Backfill Required Excavation

This item shall consist of backfilling the areas excavated to install the other components related to the project such as piping or structures and to locate and remove the tile lines.

Compaction adjacent to the structures shall be as indicated above. All other compaction shall be Method 1 or equivalent.

No separate payment will be made for Backfill of Structure Excavation. Compensation for this item will be included in payment for Corrugated Metal Pipe; CMP Drawdown Structure; other structures; Riser Inlet Structure, Tile Investigation and Removal and Dual Wall HDPE.

**Construction Specification
000 IA-26 Topsoiling**

I

1. SCOPE

The work shall consist of salvaging topsoil from borrow areas or required excavations and spreading it on the exposed disturbed areas.

2. QUALITY OF TOPSOIL

Topsoil shall consist of friable surface soil reasonably free of grass, roots, weeds, sticks, stones, or other foreign materials.

3. EXCAVATION

After the site has been cleared and grubbed, the topsoil shall be removed from borrow areas and required excavation areas to the depth as shown on the drawings. Topsoil shall be stockpiled at locations approved by NRCS.

4. SPREADING

Spreading shall not be done when the ground or topsoil is frozen, excessively wet, or otherwise in a condition detrimental to the work. Surfaces designated to be covered shall be lightly scarified just prior to the spreading operation. Where compacted fills are designated to be covered by topsoil, the topsoil shall be placed concurrently with the fill and shall be bonded to the compacted fill with the equipment.

Topsoil shall be placed to the minimum depth shown on the drawings. After the spreading operation is completed, the surface shall be finished to a reasonably smooth surface.

5. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Item No. 10: Topsoil Placement

This item will consist of spreading salvaged and stockpiled topsoil as the surface layer of all excavations and earthfills that will be seeded. Topsoil shall be placed as final lift.

Areas to receive a minimum of 6-inch layer of topsoil include areas of the embankment that do not have riprap, borrow area and additional fill placed over new tile and any other areas noted in the plans.

Measurement and payment for Topsoiling shall be on a plan quantity. Plan quantity listed in the proposal will be used to measure and pay for the bid.

Excess topsoil is to be left stockpiled as shown on the drawings. Spreading of the excess topsoil, if requested, is outside the scope of this project.

Grading areas with less than 6 inches of cut will not require topsoil respreading unless required by engineer.

Construction Specification 000 IA-31 Concrete

1. SCOPE

The work shall consist of furnishing, forming, placing, finishing, and curing Portland cement concrete including steel reinforcement.

2. MATERIALS

Portland Cement shall conform to ASTM C 150 and shall be Type I or Type II.

Fine Aggregates shall conform to ASTM C 33 and shall be composed of clean, uncoated grains of material.

Coarse Aggregates shall be gravel or crushed stone conforming to ASTM C 33 and shall be clean, hard, durable and free from clay or coating of any character. The maximum size of coarse aggregate shall be 1/2 inches or as shown on the drawings.

Water shall be clean and free from injurious amounts of oil, acid, salt, alkali, organic matter, or other deleterious substances.

Air entraining agent shall conform to ASTM C 260.

Fly ash may be used as a partial substitution for Portland cement and shall be in strict compliance with ASTM C 618, Class F or C. The loss by ignition shall not exceed 4.0 percent.

Blast-furnace slag may be used as a partial substitution for Portland cement and shall be in conformance with ASTM C 989 for ground granulated blast-furnace slag (GGBF slag).

Water-reducing admixtures shall conform to ASTM C 494 and may be the following types:

1. Type A - Water-reducing admixture
2. Type D - Water-reducing and retarding admixture
3. Type F - Water-reducing, high range admixture (superplasticizer).
4. Type G - water-reducing, high range, and retarding admixture (superplasticizer).

Type D or G admixture may be used when the air temperature is over 80 degrees F. at the time of mixing and/or placement.

Calcium Chloride or other antifreeze compounds or accelerators will not be allowed.

Preformed expansion joint filler shall be a commercially available product made of bituminous, sponge rubber or closed cell foam materials with a minimum thickness of 1/2 inch.

Reinforcing steel shall be free from loose rust, oil, grease, paint, or other deleterious matter. Reinforcing steel shall conform to one or more of the following:

1. Reinforcing Bars - ASTM A 615 or A 996, Grade 40 or greater, deformed.
2. Welded Wire Fabric - ASTM A 185 or A 497.

Waterstops shall be either metallic or nonmetallic. Metallic waterstops shall be fabricated from sheets of copper or galvanized steel. Nonmetallic waterstops shall be made of natural or synthetic rubber or vinyl chloride polymer or copolymer. Rubber, polymer and copolymer waterstops shall have ribbed or bulb-type

anchor flanges and a hollow tubular center bulb, unless otherwise shown on the drawings. All waterstops shall be of the sizes shown on the drawings.

Curing compound shall be a liquid membrane-forming compound suitable for spraying on the concrete surface. The curing compound shall meet the requirements of ASTM C 309 Type 2 (white pigmented).

3. CONCRETE DESIGN MIX

The contractor will be responsible for the determining the design mix proportions in accordance with the requirements included in this paragraph and shall provide a copy of the mix to the NRCS Engineer at Natural Resources Conservation Service least 3 days prior to placing any concrete. The concrete mix shall be of such proportions as to provide a minimum strength of 3500 p.s.i. in 28 days, unless otherwise shown on the drawings. The air content shall be 4 to 8 percent of the volume of the concrete at the time of placement. The slump shall be 2 to 5 inches except when superplasticizer is used. The slump shall be 3 inches or less prior to the addition of superplasticizer admixture and shall not exceed 7 1/2 inches following addition and mixing. The fine aggregate shall be 30-50 percent of the total combined aggregate based on oven dry weights. The contractor shall provide tests to verify that the design mix meets the requirements. In lieu of this, one of the following mix proportions per cubic yard may be used:

Mix Number	Minimum Cement, Pounds	Fly Ash, Pounds	GGBF Slag, Pounds	Maximum **Water, Gallons
1	564	0	0	33
2	470	45-90	0	31-34
3	517	129	0	31*
4	366	114	91	31*
5	259	103	155	31*

** Total of available aggregate moisture, mixing water added at the plant and mixing water added at the job site (one gallon equals 8.33 pounds).
 * Requires water reducing admixture.

4. MIXTURES AND MIXING

Ready-mixed concrete shall be batched, mixed and transported in accordance with ASTM C 94. Concrete shall be uniform and thoroughly mixed when delivered to the forms. No mixing water in excess of the amount shown for the design mix or in an amount that would cause the maximum slump to be exceeded shall be added to the concrete during mixing, hauling or after arrival at the point of delivery. The concrete shall be batched and mixed so that the temperature of the concrete at the time of placing shall be between 50 and 90 degrees F.

5. BATCH TICKET

The contractor shall obtain from the supplier a delivery ticket for each batch of concrete before unloading at the site. The following information shall be included on the ticket: name of concrete supplier, job name or location, date, truck number, amount of concrete, time loaded or time of first mixing cement, aggregate, and mixing water added at the plant, type and amount of cement, type and amount of admixtures, oven dry weights of fine and coarse aggregate, and moisture content(%) or weight of water contained in the aggregates.

The following information shall be added to the batch ticket on site: mixing water added on site, time concrete arrived on site and time concrete was unloaded.

Upon completion of the concrete placement, copies of all batch tickets shall be provided to NRCS.

6. REINFORCING STEEL

Before reinforcement is placed, the surfaces of the bars or mesh shall be cleaned to remove any loose, flaky rust, mill scale, oil, grease, or other foreign substances. After placement, the reinforcement shall be maintained in a clean condition until it is completely embedded in the concrete.

Reinforcing bars shall be cut and bent according to ACI Standard 315.

Tack welding of bars shall not be permitted. Reinforcement shall be accurately placed as shown on the drawings and secured in position in a manner that will prevent its displacement during placement of concrete. Metal chairs, metal hangers, metal spacers or concrete chairs shall be used to support reinforcement. Precast concrete chairs shall be manufactured from concrete equal in quality to the concrete being placed. Precast concrete chairs shall be moist at the time concrete is placed

Splices of reinforcing bars shall be made only at the locations shown on the drawings, unless otherwise approved by the NRCS Engineer. All reinforcing splices and placement shall be in accordance with ACI 318 and as shown on the drawings.

After placement of the reinforcement, concrete shall not be placed until the reinforcement has been inspected and approved by NRCS.

7. PREPARATION OF FORMS AND SUBGRADE

Prior to placement of concrete, the forms and subgrade shall be free of woodchips, sawdust, debris, water, ice, snow, extraneous oil, mortar, or other harmful substances or coatings. Any oil on the reinforcing steel or other surfaces required to be bonded to the concrete shall be removed. All surfaces shall be firm and damp prior to placing concrete. Placement of concrete on mud, dried earth, uncompacted fill, or frozen subgrade will not be permitted.

The forms and associated false-work shall be substantial and unyielding and shall be constructed so that the finished concrete will conform to the specified dimensions and elevations. Forms will be mortar tight. Forms with torn surfaces, worn edges, dents or other defects will not be used. Forms shall be coated with a nonstaining form release agent before being set into place. Excess form coating material shall not stand in puddles in the forms or come in contact with the steel reinforcement or hardened concrete against which fresh concrete is to be placed.

Form accessories to be partially or wholly embedded in the concrete, such as ties and hangers, shall be of a commercially manufactured type. Non fabricated wire shall not be used. Form ties shall be constructed so that the ends or end fasteners can be removed without causing spalling at the surface of the concrete.

Metal form ties used within the forms on structures with a total volume of concrete exceeding fifteen cubic yards shall be equipped with cones or other devices that permit their removal to a depth of at least one inch without damage to the concrete. The holes resulting from cones and other devices shall be patched in accordance with Section 9.

Form ties except those specifically covered by the preceding paragraph shall be broken off flush with the formed surface. Any surface areas which have been spalled or otherwise damaged shall be repaired in accordance with Section 9.

Steel tying and form construction adjacent to new concrete shall not be started until concrete has cured at least 12 hours.

Concrete joints shall be of the type and at the locations shown on the drawings. Splices in metal waterstops shall be brazed, welded or overlapped and bolted.

Splices in nonmetallic waterstops shall be cemented or joined as recommended by the manufacturer.

8. PLACING CONCRETE

Concrete shall not be placed until the subgrade, forms, and steel reinforcement have been inspected and approved by the NRCS Inspector. Any deficiencies are to be corrected before the concrete is delivered for placement.

Concrete shall be delivered to the site and discharged into the forms within 1 1/2 hours after the introduction of the cement to the aggregates. When a superplasticizer is used, the concrete shall be discharged within the manufacturer's recommended time limit for discharge after addition of the admixture. In hot weather or under conditions contributing to quick setup of the concrete, discharge of the concrete shall be accomplished in 45 minutes unless a set-retarding admixture is used, in which case the manufacturer's recommended time limit will apply.

Addition of water at the job site may be done at the beginning of placement of each load of concrete in order to obtain allowable slump, provided that the maximum water content and water/cement ratio in the design mix is not exceeded. Addition of water will not be permitted after placement of the load has started.

The concrete shall be deposited as closely as possible to its final position in the forms and shall be worked into corners and around reinforcement and other embedded items in a manner which prevents segregation. Formed concrete shall be deposited in layers 24 inches or less in depth and shall be continuously deposited so that no concrete will be deposited on concrete which has hardened sufficiently to cause the formation of "cold joints". Concrete containing superplasticizer shall be placed in lifts not exceeding 5 feet in depth. If the surface layer of concrete sets during placement to the degree that it will not flow and merge with the succeeding layer when tamped or vibrated, the contractor shall discontinue placing concrete and install a construction joint. Construction joints shall be completed as shown on the drawings or by one of the following methods:

1. The joint shall be constructed using a 6 inch wide by 1/4 inch steel plate. The surfaces of the construction joint shall be prepared by washing and scrubbing with a wire brush or wire broom to expose coarse aggregate. The steel plate shall be embedded 3" in the concrete.
2. The joint surface shall be cleaned to expose coarse aggregate by sandblasting or air-water cutting after the concrete has gained sufficient strength to prevent displacement of the coarse aggregate or cement fines. The surface of the concrete shall not be cut so deep as to undercut the coarse aggregate. The joint shall be washed to remove all loose material after cutting.

The surfaces of all construction joints shall be kept continuously moist for at least 1 hour prior to placement of the new concrete. The new concrete shall be placed directly on the cleaned and washed surface. New concrete shall not be placed until the hardened concrete has cured at least 12 hours.

Concrete shall not be dropped more than 5 feet vertically unless suitable equipment is used to prevent segregation. Concrete containing superplasticizer shall not be dropped more than 12 feet vertically.

Immediately after the concrete is placed in the forms, it shall be consolidated by vibration, spading or hand tamping as necessary to insure smooth surfaces and dense concrete. Care should be taken not to over-vibrate concrete containing superplasticizer. Vibration shall not be supplied directly to the reinforcing steel, the forms or concrete which has hardened to the degree that it does not insure a monolithic bond with the preceding layer. The use of vibrators to transport concrete in the forms or conveying equipment will not be permitted.

9. FORM REMOVAL AND FINISHING

Forms shall be left in place for at least 24 hours after placing concrete. Forms shall be removed in such a way as to prevent damage to the concrete. Supports shall be removed in a manner that will permit concrete to take the stresses due to its own weight uniformly and gradually.

Immediately after removal of the forms, concrete which is honey combed, damaged or otherwise defective shall be repaired or replaced. All cavities or depressions resulting from form tie removal shall be patched with a non-shrink grout, mortar mix or epoxy-type sealer. Non-shrink grout consists of 1 part cement and 2-1/2 parts sand that will pass a No. 16 sieve. Only enough water shall be added to produce a filling which is at the point of becoming rubbery when the material is solidly packed.

All repaired and patched areas shall be cured as required in Section 10.

10. CURING

Concrete shall be cured for a period of not less than 7 consecutive days by one of the following approved methods:

1. Membrane Curing: Concrete shall be cured with white pigmented curing compound. The compound shall be sprayed on moist concrete as soon as free water has disappeared, but shall not be applied to any surface until patching, repairs and finishing of that surface are completed. Curing compound shall not be applied to surfaces requiring bond to subsequently placed concrete, such as construction joints, shear plates, reinforcing steel, and other embedded items. Surfaces subjected to heavy rainfall or running water within 3 hours after curing compound has been applied or surfaces damaged by subsequent construction operations during the curing period, shall be reapplied in the same manner as the original application.
2. Moist Curing: Concrete shall be cured by maintaining all surfaces continuously wet for the entire curing period.
3. Cover: Adequately cover an exposed structure with burlap mats, or other material and continually soak with water.

11. BACKFILLING

Backfilling may begin when the curing period has ended. Backfill against the structure will be placed in no more than 4-inch layers and compacted by hand tamping or with manually directed power tampers or plate vibrators. Layers compacted in this manner shall extend not less than 2 feet from any part of the concrete structure.

12. HOT AND COLD WEATHER CONCRETING

When the atmospheric temperature may be expected to drop below 40° F. at the time concrete is delivered to the work site, during placement, or at any time during curing period, concrete shall be mixed, placed and protected in accordance with ACI Standard 306, "Recommended Practice for Cold Weather Concreting."

When climatic or other conditions are such that the temperature of the concrete may reasonably be expected to exceed 90o F. at the time of delivery to the work site, during placement or during the first 24 hours after placement, concrete shall be mixed, placed and protected in accordance with ACI Standard 305, "Recommended Practice for Hot Weather Concreting."

13. SPECIFIC SITE REQUIREMENTS

- A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Subsidiary Item - Concrete

This item shall consist of all necessary concrete, reinforcing steel, formwork, materials, and labor to place poured concrete and reinforced concrete as shown in the drawings including, but not limited to, the Water Control Structure and concrete collars around pipe connections.

No separate payment will be made for Concrete. Compensation for this item will be included in the payment for the Water Control Structure and Tile Installation.

However, concrete structures that meet the Iowa Statewide Urban Design and Specifications (SUDAS), will be paid as discussed below.

“Concrete Structures”:

2. Bid Item No. 19 Wet Well

The work shall consist of constructing the necessary storm sewer manhole inlet concrete structure that meets SUDAS Division 6, Section 6010 and as noted in the drawings.

In general, the concrete structures shall meet the requirements of SUDAS 6010, unless otherwise stated in the drawings. The concrete structure must be constructed of precast concrete that meets Specifications IA CS-031 or Iowa DOT Specifications 2403, unless stated otherwise in the plans.

The excavation for and installation of the inlet concrete structure shall be as shown in the drawings. The excavation for the structure shall be done to the dimensions, depths, cross sections, and grade shown on the drawings or as directed by the engineer.

Measurement and payment shall be on a per unit basis and shall include all necessary fittings and adapters, excavation, earthfill, sub-base preparation, structure cover, and all necessary work to construct the special structures shown in the drawings.

Payment will also include all subsidiary items required for installation such as structure excavation, earthfill, site preparation, removal of water, concrete collar, animal guard, erosion controls and all necessary appurtenances as shown in the drawings.

Construction Specification
000 IA-45 Plastic (PVC, PE) Pipe

1. SCOPE

The work shall consist of furnishing and installing plastic pipe and the necessary fittings specified herein or as shown on the drawings. This specification does not cover subsurface drainage systems.

2. MATERIALS

Corrugated Polyethylene (PE) Tubing. Corrugated PE tubing and fittings shall conform to the requirements of the applicable specification listed below:

<u>Kind of Pipe</u>	<u>Specification</u>
Corrugated Polyethylene(PE) Tubing and Fittings, Nominal Sizes 3 to 6 inch, inclusive.....	ASTM F 405
Large Diameter Corrugated Polyethylene Tubing and Fittings, Nominal Sizes 8 to 24 inch, inclusive.....	ASTM F 667
Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe.....	ASTMF 894

Poly(Vinyl Chloride) (PVC) Plastic Pipe. PVC pipe and fittings shall conform to the requirements of the applicable specification listed below:

<u>Kind of Pipe</u>	<u>Specification</u>
PVC Plastic Pipe, Schedules 40, 80 and 120.....	ASTM D 1785
PVC Pressure-Rated Pipe (SDR Series).....	ASTM D 2241
PVC Pressure Pipe, 4 in. through 12 in., for Water Distribution.....	AWWA C900
PVC Water Transmission Pipe, Nominal Diameters 14 in through 36 in.....	AWWA C905

PVC and PE Plastic Pipe. Plastic pipes meant for non-potable, livestock water supply shall conform to the requirements of the applicable specification listed below:

<u>Kind of Pipe</u>	<u>Specification</u>
Polyethylene (PE) Plastic Pipe, (SIDR-PR) Based on Controlled Inside Diameter.....	ASTM D 2239
PVC Pressure-Rated Pipe (SDR Series).....	ASTM D 2241

3. FITTINGS AND JOINTS

Pipe joints shall conform to the details shown on the drawings. Pipe shall be installed and joined in accordance with the manufacturer’s recommendations.

Joints may be bell and spigot type with elastomeric gaskets, coupling type with elastomeric gasket on each end, or solvent cemented. Gaskets shall conform to ASTM D 1869. Solvent cemented joints shall not be used for pond spillway pipes. Solvent cemented joints for PVC pipe and fittings shall be in

accordance with ASTM D 2855. When a lubricant is required to facilitate joint assembly, it shall be a type having no detrimental effect on the gasket or pipe material.

Mechanical joints (split couplings and snap couplings) may be used when joining PE pipe and fittings when the pipe is used for non-pressure flow and a free draining sand or gravel bedding material is provided. Elastomeric-sealed mechanical joints shall be used when joining PE pipe and fittings under pressure flow or where seepage cannot be tolerated. Where non-pressure pipe is specified, the fittings shall be of the same or similar materials as the pipe and shall provide the same durability and strength as the pipe.

A special case of livestock water supply involves pipes through a dam or embankment. Only PE pipe meeting the above specification may be used. PE pipe, of 1 ¼, 1 ½, or 2-inch diameter shall be installed so that there are no joints within the embankment area.

Where pressure pipe is specified, fittings shall have a design capacity equal to or exceeding that specified for the pipe to which it is attached. Fittings shall be cast iron, steel, one piece injection molded plastic fitting or fabricated from plastic pipe and one piece injection molded plastic fittings. Pressure pipe fittings shall conform to the requirements of the applicable specification listed below.

<u>Kind of Fitting</u>	<u>Specification</u>
Threaded PVC Plastic Pipe Fittings, Schedule 80.....	ASTM D 2464
PVC Plastic Pipe Fittings, Schedule 40.....	ASTM D 2466
PVC Plastic Pipe Fittings, Schedule 80.....	ASTM D 2467
Butt Heat Fusion (PE) Plastic Fittings for PE Plastic Pipe and Tubing.....	ASTM D 3261
Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals.....	ASTM D 3139
PVC Pressure Pipe, 4 in. through 12 in., for Water Distribution.....	AWWA C900
PVC Water Transmission Pipe, Nominal Diameters 14 in through 36 in.....	AWWA C905

4. HANDLING AND STORAGE

Pipe shall be delivered to the job site and handled by means which provide adequate support to the pipe and does not subject it to undue stresses or damage. When handling and placing plastic pipe, care shall be taken to prevent impact blows, abrasion damage, and gouging or cutting (by metal surfaces or rocks). All special handling requirements of the manufacturer shall be strictly observed. Special care shall be taken to avoid impact when the pipe must be handled at temperatures of 40 degrees F (4.4 degrees C) or less.

Pipe shall be stored on a relatively flat surface so that the barrels are evenly supported. Unless the pipe is specifically coated to withstand exposure to ultraviolet radiation, it shall be covered with an opaque material when stored outdoors for a period of 15 days or longer.

5. TRENCHING

Plastic pipe conduits shall be installed in trenches or plowed in according to the following methods:

1. **Trencher Constructed** - When conditions permit, trenching for pipelines, which are buried from 5 to 6 feet deep, are usually done with a narrow 4 to 6 inch wide chain trencher. Where there is little gravel and the ground is not too wet, these trenchers bring up well pulverized soil that makes good backfill material. Where rocks are not present, any of this material may be backfilled directly around the pipe. There is no practical way to compact the fill in these narrow trenches. The owner must be made aware that this material normally consolidates to its maximum extent in two to five years, but depressions or low spots can be hazards to livestock, humans and equipment.

2. **Backhoe Constructed Trench** – Backhoe trenches are usually a minimum of 12 inches wide. The material frequently comes out of the trench as clods, large chunks, and rocks. Immediately backfill over the pipe with 4 to 6 inches of soil that is free of these clods, large chunks, and rocks. If adequate excavated material is not available, then material such as sand or fine gravel should be imported and placed around the pipe to a depth of 4 to 6 inches over the top of the pipe. Fill the trench with the remaining excavated material.
3. **Plowing** – Plowing, or ripping, is a trenchless method for installing plastic pipe. It is a multi-stage process consisting of positioning a vibrating or static (non-vibrating) plow equipped with a trailing product guide which feeds pipe to the depth setting of the plow as it moves forward. The pipe is inserted into the ground continuously along a predetermined path and depth. The vertical depth of installation is controlled by hydraulic adjustment of the plow shear head and the surface contours. The depth of insertion must be continually adjusted to compensate for changes in terrain.

6. LAYING AND BEDDING THE PIPE

Plastic pipe conduits and fittings shall be installed as shown on the drawings and specified herein. The pipe shall be laid so that there is no reversal of grade between joints, unless otherwise shown on the drawings. The pipe shall be placed with the bell end upstream, unless otherwise specified. The pipe shall be carefully placed on the bedding or into the pipe trench.

Care shall be taken to prevent distortion and damage during unusually hot (over 90 degrees F) or cold weather (under 40 degrees F). After the pipe has been assembled in the trench, it shall be allowed to reach ground temperature before backfilling to prevent pull out of joints due to thermal contraction.

The pipe ends and the couplings shall be free of foreign material when assembled. During the placement of the pipe, each open end of the pipeline shall be closed off by a suitable cover or plug at the end of work on the pipeline each day and until work resumes or installation is complete.

Perforated pipe shall be laid with the perforations down and oriented symmetrically about the vertical centerline. Perforations shall be clear of any obstructions when the pipe is laid.

Pipe shall be firmly and uniformly supported throughout the entire length. Bell-holes shall be made in the bedding under bells or couplings and other fittings to prevent the pipe from being supported by fittings.

1. **Earth Bedding.** When bedding is specified, the pipe shall be firmly and uniformly bedded in a shaped bedding groove that closely conforms to the bottom of the pipe for a depth equal to a minimum of 1 inch or 5 percent of the diameter of the pipe, whichever is greater. The bedding material shall be free of rocks or stones greater than 0.5 inch diameter and earth clods greater than 2 inch diameter.
2. **Sand or Gravel Bedding.** When sand or gravel bedding is specified, the pipe shall be firmly and uniformly placed on a sand or gravel bed. Sand or gravel fill shall be carefully placed and compacted as specified herein and as shown on the drawings.

A few installations of above ground pipelines have been noted. These installations are normally laid directly on the ground and very close to an existing fence line for protection. Only those pipelines designed to withstand exposure to ultraviolet radiation may be utilized for these installations.

Adequate thrust control shall be incorporated in these installations.

7. BACKFILL

The pipe shall be held down during backfilling to the top of the pipe to prevent its being lifted from its original placement.

Within 2 feet of the pipe, backfill shall be carefully placed and compacted by means of hand tamping or manually directed power tampers or plate vibrators to form a continuous uniform support around the pipe. Maximum thickness of layers before compaction within 2 feet of the pipe shall be 4 inches and at more than 2 feet from the pipe a maximum thickness before compaction shall be 9 inches. Unless otherwise specified, the initial backfill shall be compacted to a density equivalent to that of the adjacent fill or foundation materials.

The water content of cohesive backfill material shall be such that, kneaded in the hand, the soil will form a ball which does not readily separate. For non-cohesive sand and gravel backfill material, water content is not a concern for thin lifts.

8. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

PVC Plastic (PVC, PE) pipe:

1. Bid Item No. 12: PVC Pipe

This item will consist of furnishing and installing the PVC or PE pipe to be used where watertight connections are necessary, or where seepage is not allowed, as shown on the drawings.

Measurement and payment for the PVC or PE pipe shall be on an installed linear foot basis, and shall include all necessary fittings and adapters, watertight joints, excavation and backfill.

**NATURAL RESOURCES CONSERVATION SERVICE
CONSTRUCTION SPECIFICATION**

IA-46 TILE DRAINS FOR LAND DRAINAGE

1. SCOPE

The work shall consist of furnishing and installing drainage tubing and tile and the necessary fittings and appurtenances.

2. MATERIALS

Concrete drain tile shall conform to the requirements of ASTM C 412 and clay drain tile shall conform to the requirements of ASTM C 4.

Corrugated polyethylene (PE) pipe (tubing) and fittings shall conform to ASTM F 405 (3" to 6") or F 667 (3" to 24"), as appropriate. Corrugated profile wall (dual wall) polyethylene (PE) pipe shall meet or exceed the requirements of ASTM F 2648 (2" to 60") or ASTM F 2306 (12" to 60"). Pipe conforming to AASHTO M 252 (3" to 10") or AASHTO M 294 (12" to 60") is acceptable. Perforated tubing shall have a water inlet area of at least 1 square inch per foot, provided by perforations spaced uniformly along the long axis of the tubing. The perforations shall be circular or slots. Circular perforations shall not exceed 3/16 inch in diameter. Slots shall not be more than 1/8 inch wide.

3. EXCAVATION

Unless otherwise specified, excavation for and subsequent installation of each drain line shall begin at the outlet end and progress upstream.

The trench or excavation for the tile shall be constructed to the line, depths, cross sections, and grade shown on the drawings or as directed by the NRCS Inspector. The trench bottom shall be smooth and free of exposed rock. If rock is encountered in the trench bottom, over-excavate the trench and place at least 6 inches of compacted earth or sand bedding in the trench to bring it up to the conduit grade.

If not otherwise shown on the drawings, trench width at the top of the conduit shall be the minimum required to permit installation and provide bedding conditions suitable to support the load on the conduit, but with not less than three (3) inches of clearance on each side of the conduit. Maximum trench width shall be the conduit diameter plus 12 inches measured at the top of the conduit, unless approved bedding is installed.

Trench shields, shoring and bracing, or other methods, necessary to safeguard the workers and work, and to prevent damage to the existing improvements shall be furnished, placed, and subsequently removed by the contractor.

Plow installation is allowed. Minimum trench width shall be two (2) inches wider than the conduit on each side. Grade control and bedding conditions shall be closely inspected during plow installation. Boulders, cobbles, or cemented soil can cause the plow to jump or lose grade. These hardpoints can also puncture or dimple and deform the pipe.

4. PREPARING THE BEDDING

Unless otherwise specified, no filter or envelope is required. In stable soils the bottom of the trench shall be shaped to form a semicircular, trapezoidal, or 90 degree "V" groove in its center. The groove shall be shaped to fit the size of tile. The 90-degree "V" groove shall not be used on conduits greater than 6 inches in diameter.

If the bottom of the trench does not provide a sufficiently stable or firm foundation for the drain tile, a sand-gravel mix or other approved materials shall be used to stabilize the bottom of the trench.

5. FILTER OR ENVELOPE MATERIAL

When a filter is specified, the shape of the bottom of the trench, gradation and the thickness of the filter or envelope material to be placed around the tile will be as shown on the drawings. The envelope or filter material shall be placed in the bottom of the trench just prior to the laying of the tile. The tile shall then be laid and the envelope or filter material placed over the tile.

6. PLACEMENT AND JOINT CONNECTIONS

All drains shall be laid to grade.

Joints between lateral drain tile shall vary with soil type as follows:

- a. Peat and muck - 1/4 inch preferred, 3/8 inch maximum
- b. Clay - 1/8 inch preferred, 1/4 inch maximum
- c. Silt and loam - 1/16 inch preferred, 1/8 inch maximum
- d. Sand - tightest possible fit.

Joint between main drain tile which serve only to collect and transport drainage water from lateral tile lines should be the tightest fit possible.

Where the joint width exceeds the maximum above, the joint shall be covered with a permanent type material such as coal tar pitch treated roofing paper, fiber glass sheet or mat, or plastic sheet.

After placement and blinding of plastic tubing, but prior to backfilling, sufficient time shall elapse to allow the tubing to reach the ambient temperature of the trench. All split fittings shall be securely tied with nylon cord before backfill is placed. When corrugated plastic tubing is used, no more than 5% stretch will be allowed.

7. CONNECTIONS

Lateral connections will be made with manufactured appurtenances (wyes, tees, etc.) comparable in strength and durability with the specified tile or tubing unless otherwise shown on the drawings.

Existing tile lines not shown on the drawings but encountered during installation shall be bridged across the trench or connected into the new line, as directed by NRCS.

Connections with the outlet pipe shall be made watertight.

8. OUTLETS

A continuous section of non-perforated conduit at least 20 feet long shall be used at the outlet. At least two-thirds of the outlet pipe shall be buried in the ditch bank, and the cantilever section must extend to the toe of the ditch side slope or the side slope protected from erosion. Acceptable materials for use at the outlet include the following:

- a. Corrugated metal pipe, galvanized or aluminum, 16 gauge minimum;
- b. Smooth steel pipe with a minimum wall thickness of 3/16 inch;
- c. Smooth plastic pipe, polyvinyl chloride (PVC), with a SDR of 26 or less or schedule 40 or heavier; or
- d. Corrugated profile wall (dual wall) polyethylene pipe (PE).

All plastic (PVC) and polyethylene pipe (PE) outlets shall include ultra-violet stabilizer. PVC or PE pipe outlets shall not be used where burning vegetation on the outlet ditch bank is likely to create a fire hazard.

The outlet shall be equipped with a flap-gate type rodent guard.

9. BLINDING

After the tubing or tile is placed in the excavated groove, friable material from the sides of the trench shall be placed around the tubing, completely filling the trench to a depth of not less than three inches over the top of the tubing. For material to be suitable it must not contain hard clods, rocks, frozen soil, or fine material which will cause a silting hazard to the drain. Tubing placed during any one day shall be blinded by the end of the day's work.

10. BACKFILLING

The backfilling of the trench shall be completed as rapidly as consistent with the soil conditions. Automatic backfilling machines may be used. Backfill shall extend above the ground surface and be well rounded over the trench.

Unless otherwise shown on the plans, in mineral soils, the minimum cover over subsurface drains shall be 2.4 feet. In organic soils, the minimum depth of cover after initial subsidence shall be 3.0 feet.

11. SPECIAL SPECIFICATIONS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

“Corrugated profile wall (Dual wall) Polyethylene pipe”:

1. Bid Item No. 11: Corrugated Profile Wall (Dual Wall) Polyethylene Pipe

This item will consist of furnishing and installing corrugated profile wall (Dual wall) Polyethylene pipe used as a drain tile as shown on the drawings.

Measurement and payment for the corrugated profile wall (Dual wall) Polyethylene pipe shall be on an installed linear foot basis, and shall include all necessary fittings and adapters.

Payment will also include all subsidiary items required for installation such as trench excavations, backfill, site preparation, and removal of water, and concrete collar at joint. Additional fill required to provide adequate cover as needed is included in Earthfill, General.

“Connect to existing main” and “Misc. drain tile repairs and connections”:

2. Bid Items No. 21: Connect to Existing Main Tile and 22: Misc. Drain Tile Repairs and Connections

Measure for each connection made.

Includes all labor, tools, equipment and materials to make the specified connections between the existing tile lines and the new tile, including; excavation, trench bottom shaping, cutting and fitting of tile, prefabricated fittings wyes or tees, placement of concrete collars or gasketed connections where specified, granular foundation and backfill material, compaction of soil bedding & envelope, trench backfill.

Includes up to 20 linear feet of the appropriate pipe in order to extend existing tiles to the proposed tile.

Additional footage will be paid for as appropriate drain tile size. Contractor's log of connections, including the total length installed, is required for additional payment.

Payment: Unit price bid for each connection made.

“Stop log storage structure”:

3. Bid Item No. 23: Stoplog Storage Structure

This item will consist of furnishing and installing a vertical section of non-perforate dual wall corrugated polyethylene pipe as shown on the drawings. This bid item shall include the gravel base, metal lid, and lock. Excavation and backfill needed for installation is incidental to this bid item.

Measurement and payment will be based on lump sum provided in the contract documents.

Construction Specification 000 IA-51 Corrugated Metal Pipe Conduits

1. SCOPE

The work shall consist of furnishing and placing circular, arched or elliptical corrugated metal pipe and the necessary fittings.

2. MATERIALS

Metallic-coated steel corrugated pipe and fittings shall be zinc-coated or aluminized, Type 2, and shall conform to the requirements of ASTM A 760 and A 929 for the specified type and size of pipe. Aluminum corrugated pipe shall conform to the requirements of ASTM B 745 for the specified type and size of pipe. All pipe is subject to the following additional requirements:

1. When polymer coating is specified, pipe, coupling bands and anti-seep collars shall be coated in accordance with ASTM A 762. All riveted joints shall be caulked as described in paragraph B.
2. Pipe with annular corrugations shall be furnished with caulked seams. Riveted pipe joints shall be caulked with a bituminous mastic material during fabrication to provide a watertight joint. All circumferential and longitudinal seams shall be caulked before riveting. This shall be accomplished by applying a uniform bead of the mastic compound to the inner lap surface before riveting such that when the rivets are in place, all voids are filled and a coating of mastic is between the lap surfaces. The inner surface of coupling bands shall be asphalt coated in the field prior to installation. A neoprene gasket having a minimum thickness of 3/8 inch and a minimum width of 7 inches may be used in lieu of mastic coated coupling bands.
3. Welded or lock seams in helical corrugated pipe are considered to be watertight.
4. When close riveted pipe is specified: (1) the pipe shall be fabricated so that the rivet spacing in the circumferential seams shall not exceed 3 inches, except that 12 rivets will be sufficient to secure the circumferential seams in 12-inch pipe, and (2) in those portions of the longitudinal seams that will be covered by the coupling bands, the rivets shall have finished flat heads or the rivets and holes shall be omitted and the seams shall be connected by welding to provide a minimum of obstruction to the seating off the coupling bands.
5. Double riveting or double spot welding of pipe less than 42 inches in diameter may be required. If specified, the riveting or welding shall be done in the manner specified for pipe 42 inches or greater in diameter.

3. COUPLING BANDS

Coupling bands shall meet the requirements of the table below or have detailed drawings submitted for approval by the State Conservation Engineer. Coupling bands shall be of the same minimum thickness (gage) as the pipe being connected.

4. FABRICATION

Fabrication of all appurtenances shall be done as shown on the drawings. All appurtenances shall be made of metallic-coated steel when corrugated steel pipe is used and aluminum when used with aluminum pipe. Dissimilar metals shall not be installed in contact with each other.

Description of Coupling Band	Maximum Fill Height, Ft.	Maximum Pipe Diam., In.
24-inch wide coupling band with four 1/2-inch Diam. galvanized rods with tank lugs for annular or helical corrugated metal pipe. Bands shall have a minimum lap of 3 inches.	All	All
Hugger band from Armco Steel Corp. for helical corrugated metal pipe with reformed ends; and for annular corrugated pipe. Bands include O-ring gaskets and two 1/2-inch Diam.	35	48
Hugger band without rods and lugs but	20	24
Angles riveted or welded to a coupling band and drawn tight with bolts. Bands shall be a minimum of 7 corrugations wide and have a minimum lap of 2 inches.	35	15
Flanged couplings for helical corrugated 25 12 pipe welded to the ends of the pipe and field assembled by a minimum of 3/8-inch Diam. bolts. A joint sealer shall be placed between the flanges to ensure water tightness	25	12
1/ Use is limited to sites where soft foundation and conduit elongation is not anticipated.		

5. REPAIR OF DAMAGED COATINGS

The Contractor shall place the pipe without damaging the pipe or coatings. The pipe shall be transported and handled in a manner to prevent damage to the pipe or coating. Breaks, scuffs, or other damage to the various coatings shall be repaired as follows:

1. Metallic Coating - by thoroughly wire brushing the damaged area and cleaning with solvent, and then painting two coats of one of the following paints:
 - a. Zinc Dust - Zinc Oxide Primer conforming to ASTM D 79 and D 520.
 - b. Single package, moisture cured urethane prime in silver metallic color.
 - c. Zinc-rich cold galvanized compound, brush, or aerosol applications.
2. Polymer Coating - apply two coats of polymer material similar to and compatible with the durability, adhesion and appearance of the original polymer coating. The repair coating shall be a minimum thickness of 0.010 (10 mils) after drying and shall bond securely to the pipe.

6. LAYING AND BEDDING THE PIPE

The pipe shall be laid to the line and grade shown on the drawings and shall be firmly and uniformly bedded throughout its entire length. Details of the bedding are as shown on the drawings.

The pipe shall be laid with the outside laps of circumferential joints pointing upstream and with longitudinal laps on the sides at approximately the vertical mid-height of the pipe. Field welding of corrugated galvanized steel pipe will not be permitted. The pipe sections shall be joined with coupling bands.

7. BACKFILLING

Special care shall be taken during backfill operations not to disturb the grade and alignment.

The pipe shall be tied down or loaded sufficiently during backfilling around the sides to prevent its being lifted from the bedding.

Backfill material shall have sufficient moisture so that optimum compaction can be obtained. Backfill around the pipe shall be placed in layers not more than 4 inches thick before compaction.

Each layer of backfill shall be compacted with power tampers, hand tampers, or plate vibrators to the same density requirements as specified for the adjacent embankment. Backfill over and around the pipe shall be brought up uniformly on all sides. The passage of earth moving equipment will not be allowed over the pipe until backfill has been placed above the top of the pipe surface to a depth of two (2) feet.

8. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

"Water Control Structure":

1. Bid Item No. 24: CMP Outlet Structure Assembly

Measurement and payment for outlet structure assembly shall be on a lump sum basis. Subsidiary items include concrete base, excavation and backfill, and control of water.

This item will consist of providing and installing the water control structure, inlet riser, drawdown pipe, stop logs, trash rack, and concrete base as shown on the drawings.

Provide detailed shop drawings of the water control structure and all appurtenances. Contractor shall furnish two metal lifting rods with hook end and handles capable of lifting supplied stop logs while standing on the surface above the drawdown structure. The length of the lifting rod shall allow for storage in the drawdown structure while allowing for reaching the lower stop log.

Subsidiary items include water-tight coupling bands, anti-seep collars or drainage diaphragm, rodent guard, excavation and backfill, and control of water.

2. Subsidiary Item - Corrugated Metal Water-tight Coupling Bands

This item will consist of furnishing and installing the corrugated metal coupling bands for connections of all pipe sections and structure stubouts.

No separate payment will be made for the CMP coupling bands. Compensation for this item shall be included in the payment for CRCS metal outlet pipe.

Construction Specification 000 IA-61 Loose Rock Riprap

1. SCOPE

The work shall consist of the construction of loose rock riprap revetments, structures and blankets, including filter layers or bedding where specified.

2. MATERIALS

Rock for loose rock riprap, filter layers or bedding shall come from sources approved by NRCS. The rock shall be excavated, selected and handled as necessary to meet the quality and grading requirements of this specification and the construction drawings.

Individual rock fragments shall be dense, sound and free from cracks, seams and other defects conducive to accelerated weathering. The rock fragments shall be angular to sub rounded in shape. The least dimension of an individual rock fragment shall not be less than 1/3 the greatest dimension of the fragment unless otherwise specified on the construction drawings.

3. SUBGRADE PREPARATION

The subgrade surfaces on which the riprap or bedding is to be placed shall be cut or filled and graded to the lines and grades shown on the drawings. When fill to subgrade lines is required, it shall consist of approved materials and shall be compacted to a density equal to the adjacent existing soil material.

Rock materials shall not be placed until the foundation preparation is completed and the subgrade surfaces have been inspected and approved by NRCS.

4. EQUIPMENT-PLACED ROCK RIPRAP

Rock shall be placed by equipment on the surfaces and to the depths specified. The riprap shall be constructed to the full thickness in one operation and in such a manner as to avoid serious displacement of the underlying materials. The rock shall be delivered and placed in a manner that will ensure that the riprap in place shall be reasonably homogeneous with the larger rocks uniformly distributed and firmly in contact, one to another, with the smaller rocks and spalls filling the voids between the larger rocks. Placement of rock shall begin at the bottom of the slope or downstream end of the structure.

Riprap shall be placed in a manner to prevent damage to structures. Hand placing will be required to the extent necessary to prevent damage to adjacent structures.

5. HAND-PLACED RIPRAP

Rock shall be placed by hand on the surfaces and to the depths specified. It shall be securely bedded with the larger rocks firmly in contact, one to another. Spaces between the larger rocks shall be filled with smaller rocks and spalls. Smaller rocks shall not be grouped as a substitute for larger rock. Flat slab rock shall be laid on edge unless otherwise specified. Placement of rock shall begin at the bottom of the slope or downstream end of the structure.

6. FILTER LAYERS OR BEDDING

When the drawings specify filter layers or bedding beneath riprap, the filter or bedding material shall be spread uniformly on the prepared subgrade surfaces to the depth specified. Compaction of filter layers or

bedding will not be required, but the surface of such layers shall be finished reasonably free of mounds, dips or windrows.

7. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Item No. 13: Riprap

This item shall consist of furnishing and placing the rock riprap in the locations as shown on the drawings.

Rock shall be Class E Revetment Stone as defined by Iowa Department of Transportation (DOT).

All riprap shall be screened by running the stone over a grizzly or plate screen with a minimum opening of 8 inches. This operation shall be done at the quarry. The portion of the stone that is removed by the screening operation will not be acceptable for use as riprap.

Payment will be based on actual tonnage delivered to the site based on weight tickets to the nearest 0.1 ton, subject to the approval of the engineer.

Payment will constitute full compensation for the following related subsidiary items: Pollution Control, Removal of Water, Structure Excavation and Geotextile Fabric.

2. Bid Item No. 14: Erosion Stone

This item shall consist of installing erosion stone at the locations shown in the drawings.

Erosion stone must meet the Iowa DOT Specifications 4130 to be considered acceptable.

Erosion stone gradation should be with a nominal size of 6 inches, with 100% passing the 9 inch screen and 100% being retained by the 3 inch screen.

Payment will be based on actual tonnage delivered to the site based on weight tickets, to the nearest 0.1 ton, subject to the approval of the engineer.

3. Bid Item No. 15: Granular Foundation Material

Measure per tons of specified materials furnished and installed as verified by weigh tickets, rounded to nearest 0.1 ton.

Granular Foundation material must meet ASTM D2321 Class 1 (Crushed Rock, Angular).

Includes furnishing, stockpiling, transporting and installing the specified material; necessary shaping of the trench base, shaping and compaction of the material, equipment, tools and miscellaneous associated work needed to complete item.

Granular foundation material for pipe foundation in locations of an unstable trench foundation will only be paid we pre-approval from the engineer or engineer's representative after reviewing the site conditions.

Does not include pipe bedding, haunch and encasement material furnished and installed around the drain tile. Contractor to maintain separate weight tickets for foundation material from bedding, haunch, and encasement material.

Construction Specification 000 IA-81 Metal Fabrication and Installation

1. SCOPE

The work shall consist of furnishing, fabricating, and installing metalwork including metal parts of composite structures.

2. MATERIALS

Steel shall be of structural quality. Finished surfaces shall be smooth and true to assure proper fit. Bolts, nuts, washers, rods, rivets, etc., shall be of a material equal to the steel being fastened.

3. PROTECTIVE COATINGS

Protective coatings will consist of either galvanizing or painting and shall be applied by the fabricator.

Galvanizing shall consist of a zinc coating by the hot dip process, except that bolts, nuts, and washers may have a electrodeposited zinc coating.

Paint System for this specification shall consist of the application of one coat of Epoxy Polyamide Primer (lead and chromate free) and one or more coats of Epoxy Polyamide (intermediate or finish), lead free. When finished, it will have a minimum dry film thickness of 8.0 mils.

4. FABRICATION

Materials shall be carefully fabricated as shown on the drawings. The fabrication shall be smooth and true to assure proper fit. Galvanized items shall not be cut, welded, or drilled after the zinc coating is applied.

5. ERECTION

The metal shall be erected true and plumb, closely conforming to the drawings.

6. SPECIFIC SITE REQUIREMENTS

A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Subsidiary Item - Steel

This item will consist of furnishings and installing the steel channel pieces used for reinforcing, steel used for fabrication of the stoplog channel, and steel grating used in covering the water control structure.

Bolts, nuts and washers required for installation shall be included and considered incidental.

No separate payment will be made for steel. Payment for this item will be considered subsidiary to Water Control Structure.

SECTION S-6
LIFT STATIONS AND PUMP

A. DESCRIPTION

1. The Contractor shall furnish and install one complete underground pumping station with all electrical controls as described herein and as detailed on the Plan. The lift station shall be complete with all the needed equipment installed and tested. The principal items of equipment in the lift station shall include a motor driven, non-clog, submersible pumping system, electrical control panel with circuit breakers, motor starters, wiring, and all equipment not specifically named but otherwise reasonably required for the successful operation of the system.

B. PERMITS, FEES, CODES, AND ORDINANCES

1. The required work and electrical equipment shall conform to National, State, and Local Codes and Ordinances which apply. All permits and fees shall be obtained and paid by the Contractor.

C. SUBMITTALS

1. Shop drawings of all pumps and lift stations shall be submitted for review by the Engineer. Shop drawings shall contain the following information:
 - a. Pump Characteristics curves showing:
 - 1) Capacity in gallons per minute
 - 2) Net positive suction head (NPSH)
 - 3) Head
 - 4) Efficiency
 - b. Electrical data including control and wiring diagrams; catalog cuts; dimensions; voltage and current characteristics.
 - c. Assembly and installation drawings including shaft size, coupling, anchor bolt plan, part nomenclature, material list, outline dimensions, and shipping weights.
 - d. HP Lift Station Structure, base and cover.
2. O & M Instructions: The CONTRACTOR shall provide four (4) copies of operation and maintenance manuals for the pumps and electrical controls. The manuals shall be prepared specifically for the equipment furnished and shall include all required catalog cut sheets, drawings, instructions, and other materials required to instruct operating and maintenance personnel in the proper use, adjustment, operation, and repair and field equipment furnished.
3. Field Procedures: Instructions for field procedures for installation, adjustments, inspection, and testing shall be provided prior to installation of the pumps.

D. QUALITY ASSURANCE

1. Pre-Qualified Equipment:

a. SONHO BH-637A, ADS or approved equal

2. Pre-qualification Requirements: Any alternate pump that is not named or listed as approved equal must submit the following 14 days prior to the bid to be considered for approval:

- a. If other equipment is proposed, the contractor will demonstrate to the Engineer and the Owner that all requirements of materials, performance, and workmanship have been met or exceeded by the equipment proposed. Contractors proposing alternate manufactures will be responsible for all cost associated with system evaluation and redesign including all electrical, structural, and civil aspects of the installation.
- b. The manufacturer will provide documentation of previous experience with similar applications.
- c. Pre-qualification submittals from manufactures will include a complete and detailed proposal of equipment offered, including a detailed description of any exceptions taken to the specification.

3. All equipment furnished for each pump type shall be furnished by a single manufacturer, who shall assume complete responsibility for the design and performance of the system.

All equipment furnished under this section shall be new, unused, and shall be the standard produce of the manufacturer.

E. WARRANTY

1. The pump and motor shall be warranted for three (3) year. Warranty shall go into effect from the date of acceptance by the owner. Parts with defects or failures shall be promptly replaced with new parts by the manufacturer at no additional cost to the owner within the warranty period. Exceptions shall include instances where it could be conclusively proven that failure was before or after the acceptance by a result of improper operation or abuse of the equipment by the owner.

F. PAYMENT AND MEASUREMENT

1. Payment at lump sum price bid for Lift Station items shall be considered full compensation for all labor, equipment, piping, materials, earthwork, and work appurtenant to the construction of the lift station, structure, electrical controls, and electrical. No separate payment shall be made for individual piping elements and fittings within the lift station zone.

G. PUMPS

1. The pump shall be as manufactured by SONHO/ADS or approved equal. The pump operation and performance requirements are as follows:

Lift Station

B. Rated Pump Speed	1800 RPM
C. Capacity @ Rated Speed	2 m ³ /min @ 6 m TDH
F. Discharge Outlet Diameter	6 inches
G. Type of Driver	VFD
H. Available Elec. Supply	10 HP-28 AMP-240 Volts 11154 VA

H. ACCESSORIES

1. Pump Guide Rails/Cable and Discharge Connections
 - a. The Contractor shall furnish and install the required discharge connection in each lift station, each consisting of a discharge elbow connected to a mounting base, which will be permanently installed in the wet well. Sealing of the pumping unit to the discharge connection elbow shall be accomplished by a simple linear downward motion of the pump unit. The entire weight of the pump unit shall be guided by no less than two guide bars and pressed tightly against discharge connection elbow with cast-iron-to-cast-iron contact. The guide bars shall not support any portion of the weight of the pump. Sealing of a discharge interface by means of a diaphragm, o-ring or other device will not be acceptable. No portion of the pump shall bear directly on the floor of the wet well. The pump, with its appurtenances and cable, shall be capable of continuous submergence under water without loss of watertight integrity.
 - b. Locations for the cables and discharge connections shall be as shown on the plans and reviewed shop drawings.

I. PUMP EQUIPMENT INSTALLATION

1. Pumping equipment including all appurtenant accessories shall be installed in accordance with the procedures submitted with the shop drawings and as shown in accordance with the manufacturer's installation guidelines.
2. Equipment shall be field tested to verify proper alignment, operation as specified, and freedom from binding, scraping, vibration, shaft run out, or other defects. Pump drive shafts shall be measured just prior to assembly to ensure correct alignment without forcing. Equipment shall be secure in position and neat in appearance. The installation work shall include furnishing the necessary oil and grease for initial operations.

3. PAYMENT

The cost to furnish and install in place all piping, fittings and valves within the lift station zone shall be considered incidental to the lift station lump sum price items.

J. POWER

- a. The characteristics of the electrical power to be supplied are single phase, 240 volt. Power hookup from Power Company is a separate item and the contractor is responsible for hookup.

K. LEVEL CONTROLS

1. Each lift station shall be installed with a transducer, level regulation system capable of sensing/controlling pump, start lead, start/lag and high and low water alarm conditions. The pump and control panel shall be provided with a VFD that allows the pump to automatically pump at a range of approximately 0.5-2 CFS, based on the water supply in the tile line. Pump System shall be provided with a timer or other safety feature to control the amount of pump on/off cycles per hour, in accordance with manufacturers recommendations. Reference the Drain Tile Manager User Manual for proper installation of the transducer.

L. EXCAVATION OF THE SITE

The Contractor shall confine his work to stay within the limits of the plan property shown. If the Contractor desires additional space, it shall be his responsibility to acquire additional easements. It shall be the responsibility of the Contractor to conduct any soil exploration of the site of the lift station necessary to establish working and excavation area requirements.

The Contractor shall take full responsibility to protect structures or other surface improvements from damage that are not to be removed. If damage occurs to these structures or surfaces, due to the construction of the project, all restoration costs shall be the Contractor's responsibility.

The Contractor shall dewater the excavations as necessary to construct the stations. Excavation may require shoring and sheeting to maintain stable slopes or facilitate dewatering. The cost of dewatering and protection of the excavation shall be incidental to the cost of the lift station and valve manholes.

The Contractor shall excavate to the limits required by safety and to adequately install the lift station structures. The area shall be protected from surface runoff. Pumps and related appurtenances shall be readily available to remove excess water.

M. PREPARATION AND MAINTENANCE OF FOUNDATION

The Contractor shall undercut the foundation two feet, smooth and compact the existing subgrade. Any areas below the base of the structure shall be backfilled with 1-1/2 inch crushed rock.

If the subgrade material becomes soft or unstable during the Contractor's operations, undesirable material shall be excavated, refilled with 1-1/2 inch crushed rock. No additional compensation will be paid for establishing the foundation for the structure or placing rock to stabilize the subgrade. As necessary, additional rock shall be placed & compacted to the satisfaction of the Engineer.

N. BACKFILL AND SITE GRADING

After the structure has been placed, the excavated area shall be backfilled with granular backfill in layers not to exceed one-foot in loose volume, uniformly around the structure. The material shall be compacted to 95% Standard Proctor Density. It shall be the Contractor's responsibility to provide sufficient evidence that the specified compaction requirements have been met.

Inlet lines, discharge lines and conduits shall be adequately supported so that they are not displaced or deformed from line and grade during the backfilling and compaction operations and so that they will not settle during the life of the stations.

The finish surface shall be filled, graded and surfaced to conform to the plan detail

O. Installation

1. Install as indicated and in accordance with manufacturer's instructions.



ELECTRICAL SPECIFICATIONS

1.01. BASIC ELECTRICAL REQUIREMENTS

- A. The Electrical Contract Installation shall include a complete Electrical Installation for the project. All conduit, fixtures and equipment herein specified, mentioned or shown on Drawings, shall be furnished and installed in place, connected up and ready for normal operation except for such items as are specifically mentioned to be furnished by others.
- B. The Electrical Installation shall meet all applicable local, state and federal codes and standards. All permits necessary for a complete electrical installation shall be paid for by this Contractor.
- C. Except in those municipalities which provide state-approved electrical inspection, all installation of electrical equipment wiring shall be inspected by the State Board of Electricity. Allowance shall be made in the bid and contract for the cost of such inspection.
- D. Furnish products listed by Underwriters Laboratories, Inc. or other testing firm acceptable to authority having jurisdiction.
- E. The Electrical Contractor is responsible for contacting the utility company and coordinating the power connection for the service. Include all costs in bid.
- F. This Contractor shall coordinate his work with other Contractors on this job. Any conflict which cannot be resolved shall be settled by the Architect/Engineer.
- G. Field verification of scale dimensions on plans is directed since actual locations, distances and levels will be governed by actual field conditions.
- H. The Contractors shall check civil, structural, mechanical, and electrical plans to avert possible installation conflicts. Should drastic changes from original plans be necessary to resolve such conflicts this Contractor shall notify the Architect/Engineer and secure written approval and agreement on necessary adjustments before the installation is started.
- I. This Contractor shall be responsible for the proper installation and working of everything in this contract and shall guarantee to remedy free of charge any defects in workmanship and materials that may appear to give or gives rise to trouble of any kind for a period of one year from date of final substantial completion.

1.02. LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

- A. Do not use conductors and cables for applications other than as permitted by NFPA 70 and product listing.
- B. Provide single conductor building wire installed in suitable raceway unless otherwise indicated, permitted, or required.
- C. Nonmetallic-sheathed cable, underground feeder and branch-circuit cable, service entrance cable, and armored cable is not permitted.
- D. Provide copper conductors only. Aluminum conductors are not acceptable for this project. Conductor sizes indicated are based on copper.
- E. Provide copper conductors except where aluminum conductors are specifically indicated or permitted for substitution. Conductor sizes indicated are based on copper unless specifically indicated as aluminum. Conductors designated with the abbreviation "AL" indicate aluminum.
- F. Minimum Conductor Size:
 - 1. Branch Circuits: 12 AWG.
 - (a) Exceptions:
 - (i) 20 A, 120 V circuits longer than 75 feet (23 m): 10 AWG, for voltage drop.
 - (ii) 20 A, 120 V circuits longer than 150 feet (46 m): 8 AWG, for voltage drop.
- G. Maintain separation of Class 1, Class 2, and Class 3 remote-control, signaling, and power-limited circuits in accordance with NFPA 70.
- H. Common Neutrals: Unless otherwise indicated, sharing of neutral/grounded conductors among single phase branch circuits of different phases installed in the same raceway is not permitted. Provide dedicated neutral/grounded conductor for each individual branch circuit.

1.03. GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

- A. Provide connection to required and supplemental grounding electrodes indicated to form grounding electrode system.
 - 1. Provide continuous grounding electrode conductors without splice or joint.
 - 2. Install grounding electrode conductors in raceway where exposed to physical damage. Bond grounding electrode conductor to metallic raceways at each end with bonding jumper.
- B. Metal Underground Water Pipe(s):
 - 1. Provide connection to underground metal domestic and fire protection (where present) water service pipe(s) that are in direct contact with earth for at least 10 feet (3.0 m) at an accessible location not more than 5 feet (1.5 m) from the point of entrance to the building.
- C. Ground Rod Electrode(s):
 - 1. Provide two electrodes unless otherwise indicated or required.
- D. Provide bonding for equipment grounding conductors, equipment ground busses, metallic equipment enclosures, metallic raceways and boxes, device grounding terminals, and other normally non-current-carrying conductive materials enclosing electrical conductors/equipment or likely to become energized as indicated and in accordance with NFPA 70.
- E. Where circuit conductor sizes are increased for voltage drop, increase size of equipment grounding conductor proportionally in accordance with NFPA 70.

1.04. CONDUIT

- A. Unless otherwise indicated and where not otherwise restricted, use the conduit types indicated for the specified applications. Where more than one listed application applies, implies all applications are acceptable. Where conduit type for a particular application is not specified, use galvanized steel rigid metal conduit.
- B. Underground:
 - 1. Use rigid PVC conduit (Schedule 40) or galvanized steel rigid metal conduit.
 - 2. Where rigid polyvinyl (PVC) conduit larger than 2 inch (53 mm) trade size is provided, use galvanized steel rigid metal conduit elbows for bends.
- C. Exposed, Exterior: Use galvanized steel rigid metal conduit or galvanized electrical metallic tubing (EMT).
- D. Minimum Conduit Size, Unless Otherwise Indicated:
 - 1. Underground, Exterior: 1 inch (27 mm) trade size.
- E. Provide independent support from structure. Do not provide support from piping, ductwork, or other systems.
- F. Where rigid polyvinyl (PVC) conduit is provided, transition to galvanized steel rigid metal conduit where emerging from underground.

1.05. IDENTIFICATION FOR ELECTRICAL SYSTEMS

- A. Use identification nameplate to identify each piece of electrical distribution and control equipment and associated sections, compartments, and components.
- B. Use identification nameplate at each piece of service equipment to identify the available fault current and the date calculations were performed.
- C. Arc Flash Hazard Warning Labels: Use warning labels to identify arc flash hazards for electrical equipment, such as switchboards, panelboards, industrial control panels, meter socket enclosures, and motor control centers that are likely to require examination, adjustment, servicing, or maintenance while energized.
- D. Use identification label or engraved wall plate to identify serving branch circuit for all receptacles.

1.06. LOW-VOLTAGE ELECTRICAL SERVICE ENTRANCE

- A. Arrange for Utility Company to provide permanent electrical service. Prepare and submit documentation required by Utility Company.
- B. Utility Company charges associated with providing permanent service to be paid by Contractor.
- C. Provide new electrical service consisting of all required conduits, conductors, equipment, metering provisions, supports, accessories, etc. as necessary for connection between Utility Company point of supply and service entrance equipment.
- D. Utility Company Contact:
 - 1. Iowa Lakes Electric Coop
 - 2. Doug Vlasman
 - 3. 712-260-1240
 - 4. dougv@ilec.coop

1.07. WIRING DEVICES

- A. For single receptacles installed on an individual branch circuit, provide receptacle with ampere rating not less than that of the branch circuit.
- B. Provide weather resistant GFI receptacles with specified weatherproof covers for all receptacles installed outdoors or in damp or wet locations.
- C. All Wiring Devices: gray with cover.
- D. Standard Convenience Receptacles: Industrial specification grade, 20A, 125V, NEMA 5-20R; single or duplex as indicated on the drawings.
- E. Unless otherwise indicated, GFI receptacles may be connected to provide feed-through protection to downstream devices. Label such devices to indicate they are protected by upstream GFI protection.

1.08. ENCLOSED SWITCHES

- A. Source Limitations: Furnish enclosed switches and associated components produced by the same manufacturer as the other electrical distribution equipment used for this project and obtained from a single supplier.
- B. Description: Quick-make, quick-break, enclosed safety switches complying with NEMA KS 1, type HD (heavy duty), and listed and labeled as complying with UL 98; ratings, configurations, and features as indicated on the drawings.
- C. Horsepower Rating: Suitable for connected load.

END OF SPECIFICATION



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PROJECT
**IDALS
KOS953027D
WATER QUALITY
IMPROVEMENT
PROJECT**

WHITTEMORE IOWA

REVISION SCHEDULE		
DATE	DESCRIPTION	BY

PROJECT NO.	22-28270
FILE NAME	28270 Elec R24
DRAWN BY	ERO
DESIGNED BY	ERO
REVIEWED BY	CRI
ORIGINAL ISSUE DATE	08/16/24
CLIENT PROJECT NO.	

TITLE
**ELECTRICAL
SPECIFICATIONS**

SHEET
E5-11

