



**JEO CONSULTING GROUP INC**  
**JEO ARCHITECTURE INC**

**PLANS, SPECIFICATIONS  
FOR  
CAL883220A  
PUMPED NUTRIENT REDUCTION WETLAND  
CALHOUN COUNTY, IOWA**

**Engineering**  
**Architecture**  
**Surveying**  
**Planning**  
**Funding**

TABLE OF CONTENTS  
FOR  
CAL883220A  
PUMPED NUTRIENT REDUCTION WETLAND  
CALHOUN COUNTY, IOWA

**SPECIFICATION SECTIONS**

SPEC NO.	TITLE	PAGES
01	SITE PREPARATION .....	2
05	POLLUTION CONTROL .....	3
06	SEEDING & MULCHING .....	4
08	MOBILIZATION & DEMOBILIZATION .....	2
11	REMOVAL OF WATER .....	2
21	EXCAVATION.....	3
23	EARTHFILL .....	4
26	TOPSOILING .....	2
31	CONCRETE .....	7
45	PLASTIC (PVC, PE) PIPE .....	4
51	CORRUGATED METAL PIPE CONDUITS .....	5
61	LOOSE ROCK RIPRAP .....	2
81	METAL FABRICATION AND INSTALLATION .....	2
95	GEOTEXTILE .....	4

**CONSTRUCTION PLANS**

**CAL883220A**  
**PUMPED NUTRIENT REDUCTION WETLAND**  
**CALHOUN COUNTY, IOWA**  
**JEO PROJECT NO. 210779.09**

	<p>I hereby certify that this engineering document was prepared by me or under my direct personal supervision and that I am a duly licensed Professional Engineer under the laws of the state of Iowa.</p> <p style="text-align: right;">08/06/2025</p> <hr/> <p style="text-align: center;">(signature) <span style="float: right;">(date)</span></p> <p>Printed or typed name: Juan Alejandro Arellanes Gallarzo Jr., PE</p> <p>License Number: 28990</p> <p>My license renewal date is December 31, 2025.</p> <p>Pages or sheets covered by this seal:</p> <p><u>ALL SECTIONS LISTED IN THE TABLE OF CONTENTS</u></p>
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## Construction Specification 000 IA CS-001 Site Preparation

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### 1. SCOPE

Site preparation work shall consist of clearing, grubbing, stripping, refuse removal, bank sloping and structure removal on the site as necessary to rid the site of all undesirable materials on or near the surface and prepare the site for the structure. All woody growth within the construction area shall be cleared and all stumps and roots one inch in diameter or larger shall be grubbed from the site. In addition, all areas within 25 feet of the footprint of the structure shall be cleared and grubbed except as directed by NRCS. The work shall also consist of the removal and disposal of structures (including fences) that must be removed to perform other items of work.

For wetland restoration, enhancement, or creation projects, the wetland area shall be disturbed as little as possible and existing naturally vegetated spillway areas shall not be disturbed.

### 2. FOUNDATION PREPARATION

The construction areas shall be stripped a minimum of 6 inches to remove all unsuitable materials such as organic matter, grasses, weeds, sod, debris, and stones larger than 6 inches in diameter.

In an earth embankment foundation area, all channel banks and sharp breaks shall be sloped to no steeper than 1.5 horizontal to 1 vertical.

The foundation area shall be thoroughly scarified before placement of fill material. The surface shall have moisture added or shall be compacted if necessary so that the first layer of fill material can be compacted and bonded to the foundation.

### 3. STRIPPED MATERIAL DISPOSAL

Suitable soil material shall be stockpiled for use as topsoil. The other stripped materials shall be buried, removed from the site, or disposed of as directed by the owner or NRCS. Whenever possible, material shall not be disposed of in the pool area created by the structure.

Stockpiled materials around a construction site should be placed so as not to hinder subsequent construction operations.

### 4. DISPOSAL OF REFUSE MATERIALS

Waste materials from clearing and structure removal shall be burned or buried at locations approved by the owner. Buried materials shall be covered with a minimum of 2 feet of earthfill. Whenever possible, material shall not be disposed of in any pool area created by the structure.

All refuse shall be disposed of in a manner which complies with all local and state regulations.

### 5. SALVAGE

Items to be salvaged shall be as shown on the drawings. Structures and fencing materials that are designated to be salvaged shall be carefully removed and neatly placed in the specified storage areas.

## 6. SPECIFIC SITE REQUIREMENTS

### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

### B. Items of Work and Construction Details

#### 1. Bid Item No. 1 Site Stripping and Preparation

**Measurement:** Lump sum item; no field measurement will be made. Contractor is responsible to satisfy themselves of associated work at the time of bidding.

**Payment:** This item will be paid out as a lump sum. Partial payment to be made based on agreed percentage of work completed.

**Includes:** Unit price includes, but is not limited to, all work as outlined in this specification document.

## Construction Specification

### 000 IA CS-005 Pollution Control

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#### 1. SCOPE

The work shall consist of installing measures or performing work to control erosion and minimize the production of sediment and other pollutants to water and air during construction operations.

#### 2. MATERIALS

All materials furnished shall meet the requirements shown on the drawings or in the specifications.

#### 3. EROSION AND SEDIMENT CONTROL MEASURES AND WORKS

The measures and works shall include, but are not limited to, the following:

**Staging of Earthwork Activities:** The excavation and moving of soil materials shall be scheduled so that areas unprotected from erosion will be minimized. These areas will be unprotected for the shortest time feasible.

**Seeding:** Structures and disturbed areas shall be seeded as soon as possible after construction is completed.

Temporary seedings may be used as an alternative to other stabilization measures as approved by NRCS.

**Mulching:** Construction areas that have been disturbed but have no construction activity scheduled for 21 days or more shall have erosion protection measures applied by the 14th day. This erosion protection may be mulching or other approved temporary measures. Construction areas shall not be left open during a winter shutdown period and shall be protected by mulching.

All seeding and mulching shall be completed in accordance with the seeding plan and Iowa Construction Specification IA-6, Seeding and Mulching for Protective Cover.

The following works may be temporary. If they are installed as a temporary measure, they shall be removed and the area restored to its original state when they are no longer needed or when permanent measures are installed.

**Diversions:** Diversions may be required to divert clean runoff water away from work areas and to collect runoff from work areas for treatment and safe disposition.

**Stream Crossings:** Culverts or bridges may be required where construction equipment must cross streams.

**Sediment Basins:** Sediment basins may be required to settle and filter out sediment from eroding areas to protect properties and streams below the construction site.

**Sediment Filters:** Straw bale filters, geotextile sediment fences, or other equivalent methods may be used to trap sediment from areas of limited runoff. Sediment filters shall be properly anchored to prevent erosion under them.

**Waterways:** Waterways may be required for the safe removal of runoff from fields, diversions, and other structures or measures

#### **4. CHEMICAL POLLUTION**

The Contractor shall provide watertight tanks or barrels or construct a sump sealed with plastic sheets to be used to dispose of chemical pollutants, such as drained lubricating or transmission oils, greases, soaps, concrete mixer wash water, asphalt, etc., produced as a by-product of the construction work.

At the completion of the construction work, sumps shall be removed and the area restored without causing pollution.

Sanitary facilities such as chemical toilets or septic tanks shall not be placed adjacent to live streams, wells, or springs. They shall be located at a distance sufficient to prevent contamination of any water sources. At the completion of construction work, facilities shall be disposed of without causing pollution.

#### **5. AIR POLLUTION**

The burning of brush or trash or disposal of other materials shall adhere to local and state regulations.

Fire prevention measures shall be taken to prevent the start or the spreading of wild fires, which result from project work. Fire breaks or guards shall be constructed at locations shown on the drawings.

All public access or haul roads used by the contractor during construction of the project shall be sprinkled or otherwise treated to fully suppress dust. All dust control methods shall insure safe operations at all times. If chemical dust suppressants are used, the material shall be a commercially available product specifically designed for dust suppression and the application shall follow manufacturer's requirements and recommendations. A copy of the product data sheet and manufacturer's recommended application procedures shall be provided to the Engineer five working days before use.

#### **6. MAINTENANCE, REMOVAL, AND RESTORATION**

All pollution control measures and works shall be adequately maintained in a functional condition as long as needed during the construction operation. All temporary measures shall be removed and the site restored to as near original conditions as practical.

#### **7. SPECIFIC SITE REQUIREMENTS**

##### **A. Measurement and Payment**

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Subsidiary Item - Pollution Control

This item shall include all costs associated with pollution control as outlined in these specifications as needed.

No separate payment will be made for Pollution Control. Compensation for this item shall be made subsidiary to other bid items related to worksite maintenance including Mobilization & Demobilization.



## Construction Specification

### 000 IA CS-006 Seeding and Mulching for Protective Cover

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#### 1. SCOPE

The work shall consist of seeding, mulching, and fertilizing all disturbed areas and other areas as indicated on the drawings or otherwise designated.

#### 2. SEEDBED PREPARATION AND APPLICATION

The entire area to be seeded shall be reasonably smooth and all washes and gullies shall be filled to conform to the desired cross-section before actual seedbed preparation is begun. At this stage of the operation, the required fertilizer and lime shall be applied uniformly and incorporated into the top 3 inches of the soil with suitable tillage equipment. The seedbed preparation operation shall be suspended when the soil is too wet or too dry. The seedbed shall be loosened to a depth of at least three inches.

On side slopes steeper than 2-1/2 horizontal to 1 vertical, the 3 inch minimum depth of seedbed preparation is not required, but the soil shall be worked enough to insure sufficient loose soil to provide adequate seed cover.

Unless otherwise specified, the seeding operation shall be performed immediately after preparation of the seedbed. The seed shall be drilled or broadcast by equipment that will insure uniform distribution of the seed.

#### 3. MATERIALS

The seeding, fertilizing, and mulching requirements are as specified on Form IA-CPA-4.

Straw from cereal grains or hay will be used as mulching material. It shall be relatively free of weeds.

#### 4. MULCH APPLICATION

The required mulching shall be performed as soon as possible after seeding unless otherwise specified. The mulch shall be applied uniformly over the area. The type and rate shall be as specified. When mulching is required, all areas seeded during any one day shall be mulched within 24 hours. The mulch may be spread by any means that results in a uniform cover.

The mulch shall be anchored. Anchoring of the mulch may be performed by a mulch anchoring tool or regular farm disk weighted and set nearly straight, by installation of mulch netting, or by other methods approved by NRCS.

#### 5. SPECIFIC SITE REQUIREMENTS

##### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Item No. 2 Buffer Seeding

**Measurement:** Measurement will be based on the area successfully seeded and measured to the nearest 0.1 acres.

**Payment:** Payment will be based on the area successfully seeded to the nearest 0.1 acres.

**Includes:** Unit price includes, but is not limited to, seeding the areas designated on the plans as buffer seeding and include borrow areas, disturbed areas not seeded as part of structural seeding, and other areas within the easement. Buffer seeding is not required in area below normal pool elevation established by the weir elevation.

Some areas of the site may have existing CRP vegetation or steep slopes with existing vegetation. Local NRCS personnel will determine if these areas will be included as part of the buffer seeding areas for this project or will be left as is. This may affect the bid quantity and Contractor will verify with Engineer the number of acres that will require buffer seeding.

All seed must be clean and weed free. Seeding rates are expressed in pounds of pure live seed per acre. All seed must be yellow-tagged Iowa ecotype unless approved otherwise by IDALS-DSCWQ.

Seeding mixture shall include a minimum of 5 native grasses and 10 native forbs. The mixture shall provide a minimum of 30 grass seeds per square foot and 10 forbs seeds per square foot. Number of seeds will be based on Iowa Conservation Practice 327 "Native Species for Wildlife". Contractor's proposed seed mix shall be submitted to Engineer and local NRCS office for approval at least 2 weeks before seed is to be applied.

Seeding shall be completed during the following seeding periods:

Spring	April 1 to June 30
Fall	November 15 to Freeze-up

The seed bed shall be properly prepared prior to seeding:

- (a) Any weed control measures shall be completed prior to seeding. If spraying is used, then a span of two weeks shall be allowed between spraying and seeding.
- (b) If the land was in soybeans, no additional tillage is required. If the land was in corn or other vegetation, areas to be seeded shall be disked to thoroughly loosen and pulverize the soil to a depth of 3 inches. This may require multiple passes of equipment. If the land was used for pasture and has a smooth surface, the preparation in non-disturbed areas to be seeded shall include mowing any vegetation taller than 12 inches and applying an appropriate herbicide at the labeled rates to emergent growth 2 to 4 weeks after mowing. After the vegetation has died, the area shall be disked thoroughly loosen and pulverize the soil depth of 3 inches. If emergent growth occurs prior to seeding, the areas

shall receive a second application of herbicide. Seeding shall not occur until the existing vegetation has died (about 1 week).

- (c) If deeper disking is used at the site, a lighter disk or spring harrow shall be used to remove deep furrows.
- (d) After disking operations and prior to seed application, the seedbed shall be firmed with a cultipacker or similar piece of equipment.
- (e) No lime or fertilizer is to be applied.

Sow seed with contour using a grassland or rangeland drill set for the specified seeding rates. The drill shall be equipped with double coulter furrow openers. The drill shall be subject to acceptance by Engineer. Overlap each successive seeding pass to ensure complete coverage.

Plant seed not more than 1/4 inch deep; some seed may be seen on the surface after seeding.

Broadcasting by centrifugal-type or hydroseeder broadcasters, or by hand shall be allowed in areas not accessible to drills or other equipment. Once broadcast, the seed must be covered with soil to a depth no greater than 1/4 inch by means of hand rakes or other approved methods.

Upon completion of the seeding operation, cultipack the seedbed to provide a positive seed-soil contact. If the drill seeder is equipped with an approved cultipacker or press wheels, separate operations shall not be necessary. The type of cultipacker/seeder to be used shall be subject to acceptance by Engineer.

**Excludes:** No mulch shall be required.

Item does not include watering of seeded area during recommended seeding periods.

Seeding areas located within the secondary road right-of-way.

## 2. Bid Item No. 3 Structural Seeding

**Measurement:** Measurement will be based on the area successfully seeded and measured to the nearest 0.1 acres.

**Payment:** Payment will be based on the area successfully seeded to the nearest 0.1 acres.

**Includes:** This item will consist of seeding the earthwork fill areas as noted on the plans.

All seed must be clean and weed free. Seeding rates are expressed in bulk pounds per acre. Seed quality shall not drop below 70% Pure Live Seed (PLS) where PLS = (percent germination plus percent dormant seed) times percent purity.

Seeding rates are as follows:

Smooth Brome grass 25 pounds/acre

Seed shall be applied with a drill and placed at 1/4 to 1/2 inch deep.

Fertilizer shall be applied on the entire seeding area at the following rate:

Nitrogen (N) 30 pound/acre  
Phosphorus (P<sub>2</sub>O<sub>5</sub>) 30 pounds/acre  
Potassium (K<sub>2</sub>O) 40 pounds/acre

Straw mulch shall be applied at a rate of 2 tons per acre on all areas receiving structure and channel seeding.

Seeding shall be completed during the following seeding periods:

Spring	March 1 to May 15
Summer	August 1 to September 15
Fall	November 15 to Freeze-up

If construction is completed during any other time of the year, the seeding shall be performed at the next seeding period.

If seeding is completed during the spring seeding period, a companion crop of oats shall be seeded at a rate of 1-1/2 bushels per acre.

3. Subsidiary Item - Weed Control

Weed control may be needed in portions of this site depending upon the start date of the contract, the initiation of grading, and the seeding dates.

Weed control will be added to the contract with a change order to be negotiated between Contractor and Division based on conditions observed and the type of weed control used and will be paid only once. If delays require additional weed control, this will be paid for at Contractor's own expense.

Weed control may include placement of a cover crop such as oats or rye, spraying with appropriate chemicals, or disking. If thistles are present, only spraying is allowed for weed control and shall include appropriate chemicals designed to control thistles.

## **Construction Specification**

### **000 IA CS-008 Mobilization and Demobilization**

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#### **1. SCOPE**

The work consists of the mobilization and demobilization of the contractor's forces and equipment necessary for performing the work required under the contract. It does not include mobilization and demobilization for specific items of work for which payment is provided elsewhere in the contract. Mobilization will not be considered as work in fulfilling the contract requirements for commencement of work.

#### **2. EQUIPMENT AND MATERIAL**

Mobilization shall include all activities and associated costs for transportation of contractor's personnel, equipment, and operating supplies to the site; establishment of offices, buildings, and other necessary general facilities for the contractor's operations at the site; premiums paid for performance and payment bonds including coinsurance and reinsurance agreements as applicable; and other items specified in section 4 of this specification.

Demobilization shall include all activities and costs for transportation of personnel, equipment, and supplies not required or included in the contract from the site; including the disassembly, removal, and site cleanup of offices, buildings, and other facilities assembled on the site specifically for this contract.

This work includes mobilization and demobilization required by the contract at the time of award. If additional mobilization and demobilization activities and costs are required during the performance of the contract as a result of changed, deleted, or added items of work for which the contractor is entitled to an adjustment in contract price, compensation for such costs will be included in the price adjustment for the item or items of work changed or added.

#### **3. PAYMENT**

Payment will be made as the work proceeds, after presentation of paid invoices or documentation of direct costs by the contractor showing specific mobilization and demobilization costs and supporting evidence of the charges of suppliers, subcontractors, and others. When the total of such payments is less than the lump sum contract price, the balance remaining will be included in the final contract payment. Payment of the lump sum contract price for mobilization and demobilization will constitute full compensation for completion of the work.

Payment will not be made under this item for the purchase costs of materials having a residual value, the purchase costs of materials to be incorporated in the project, or the purchase costs of operating supplies.

#### **4. ITEMS OF WORK AND CONSTRUCTION DETAILS**

##### **A. Measurement and Payment**

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

B. Items of Work and Construction Details

1. Bid Item No.4 Mobilization & Demobilization

**Measurement:** Lump sum item; no measurement will be made.

**Payment:** Payment will be made as the work proceeds and will be paid out on the percent of the project complete as the work progresses. Payment of the lump sum contract price for mobilization and demobilization will constitute full compensation for the completion of the work.

Payment will constitute full compensation for related subsidiary item, Pollution Control.

**Includes:** Unit price includes, but is not limited to, mobilizing and demobilizing personnel and equipment in preparation to perform the work within the scope of this contract.

Any work that is necessary to provide access to the site including, but not limited to, grading, temporary culverts, and clearing will be included in this item. When construction is completed access areas will be restored, as close as practical, to its original condition.

Any fence removed for access and /or to provide work area shall be replaced with same or like materials as approved by the engineer.

The Contractor shall exercise caution to minimize the amount of damage caused by the grading and clearing operations.

Portable toilets shall be provided at the construction site and used for the sanitary facilities.

Contractor is to contact "Iowa One Call" for utility locations a minimum of two (2) days prior to any excavation/construction. The ticket number must be provided to Engineer.

**Excludes:** This item shall not include transportation of personnel, equipment and operating supplies within the work limits areas of this contract.

## **Construction Specification 000 IA CS-011 Removal of Water**

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### **1. SCOPE**

The work shall consist of the removal of surface water and ground water as needed to perform the required construction in accordance with the plans and specifications.

### **2. DIVERTING SURFACE WATER**

The Contractor shall build, maintain and operate all cofferdams, channels, diversions, flumes, sumps, and other temporary protective works needed to divert surface water away from the construction site while construction is in progress.

### **3. DEWATERING THE CONSTRUCTION SITE**

Foundations, cutoff trenches, borrow areas and other parts of the construction site shall be dewatered as needed for proper execution of the construction work. The Contractor shall furnish, install, operate and maintain all works and equipment needed to perform the dewatering.

### **4. EROSION AND POLLUTION CONTROL**

Removal of water from the construction site, including the borrow areas shall be accomplished in such a manner that erosion and the transmission of sediment and other pollutants are minimized.

### **5. REMOVAL OF TEMPORARY WORKS**

After temporary works have served their purposes and before the Contractor leaves the site, they shall be removed.

### **6. SPECIFIC SITE REQUIREMENTS**

#### **A. Measurement and Payment**

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

#### **B. Items of Work and Construction Details**

##### **1. Subsidiary Item - Dewatering**

This item shall include all costs to divert, pump, dam or other means to dewater the site as needed to complete construction activities.

No separate payment will be made for Removal of Water. Compensation for this item shall be made subsidiary to other bid items requiring removal of water in order to complete.



## Construction Specification

### 000 IA CS-021 Excavation

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#### 1. SCOPE

The work shall consist of the excavation required by the drawings and specifications and disposal of the excavated materials. The cutoff trench and any other required excavations shall be dug to the lines and grades shown on the drawings or as staked in the field. Structure or trench excavations will conform to all safety requirements of OSHA.

#### 2. USE OF EXCAVATED MATERIALS

Suitable materials from the specified excavations shall be used in the construction of required permanent earth fill. The suitability of materials for specific purposes shall be determined by the NRCS Inspector.

#### 3. DISPOSAL OF WASTE MATERIAL

All surplus or waste material shall be disposed of in areas shown on the drawings or as approved by the NRCS Inspector. The waste material shall be smoothed and sloped to provide drainage.

#### 4. STRUCTURE AND TRENCH EXCAVATION

Structure or trench excavations will conform to all safety requirements of OSHA.

#### 5. BORROW EXCAVATION

When the quantities of suitable materials obtained from specified excavations are insufficient to construct the specified fills, additional materials shall be obtained from the designated borrow areas as shown on the drawings or as approved by NRCS and the landowner. On wetland projects, borrow shall not be taken from the wetland area within 10 feet of the embankment or as shown on the drawings.

Borrow areas shall be excavated and grading completed in a manner to eliminate steep or unstable side slopes or hazardous or unsightly conditions.

#### 6. OVER-EXCAVATION

Excavation beyond the specified lines and grades shall be corrected by filling the resulting voids with compacted earthfill, except that if the earth is to become the subgrade for riprap, sand or gravel bedding or drainfill, the voids shall be filled with material conforming to the specifications for the riprap, bedding or drainfill, as appropriate.

#### 7. SPECIFIC SITE REQUIREMENTS

##### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

The volume of excavation as provided in the bid quantities has been determined from the topographic information shown on the Drawings using a computer program. Payment will be made based on the planned quantities provided unless additional excavation is directed by the Engineer. Excavation resulting from the contractor's improper construction operations, as determined by the Engineer, is not included for measurement and payment.

B. Items of Work and Construction Details

**“Excavation (General)”:**

1. Bid Item No.5 Excavation

**Measurement:** Measurement will be based on cubic yards from plan quantities to the nearest (1.) cubic yard.

**Payment:** Payment will be based on unit price of cubic yards from plan quantities. Bidders shall satisfy themselves for site and soil conditions, quality, and quantity of excavation necessary to complete the project as shown in the plans.

If unsuitable material is found at the bottom of the core trench, the over excavation shall be measured and paid in a change order.

Payment will constitute full compensation for the following related Subsidiary items: Pollution Control; and Removal of Water;

**Includes:** Unit price includes, but is not limited to, excavation and grading of material needed for the following typical items as shown in the plans:

- Establishing pool final grade
- Sedimentation basin
- Swales
- Auxiliary spillway.
- Trenching
- Structure excavation

This item includes the hauling of excavated material to be used as earthfill or spoil.

The material excavated with suitable quality shall be used within the dike as directed by engineer.

Suitable excess excavated material shall be disposed of along top of banks for tile outlet channels or in designated areas by Engineer or Engineer's Representative.

See Specification IA-CS-023 for compaction method.

**Excludes:** This item does not include the excavation for site stripping or topsoil, which is covered under Specification IA-CS-001. “Site Preparation”.

2. Subsidiary Item - Borrow Excavation

This item will consist of excavation of the borrow area for placement of cohesive material in the embankment core and compacted clay liner, if included and as shown in the plans. The cost for excavation and transporting of borrow shall be included in corresponding bid Items listed in Specification IA-CS-023 "Earthfill".

Borrow from any other area will not be allowed unless directed and approved by the Engineer.

The topsoil from the borrow area shall be removed to a minimum depth of 6" and stockpiled. When the borrow operations have been completed, grades shall be returned to that indicated on the plans and the topsoil shall be uniformly spread over the entire borrow area to a depth of 6".

No separate payment will be made for strip or respread of topsoil over borrow area.

3. Subsidiary Item - Structure Excavation

This item shall consist of the excavation necessary to install the structures, riprap, corrugated metal pipe (CMP) conduit, CMP pipe, lift station, and water control structure in the locations and as shown on the drawings.

No separate payment will be made for Structure Excavation. Compensation for this item will be included in payment with the corresponding bid items for CMP conduit; outlet structure; lift station; and riprap.

## Construction Specification 000 IA CS-023 Earthfill

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### 1. SCOPE

The work shall consist of the construction of earth fills required by the drawings and specifications. The completed work shall conform to the lines, grades, and elevations shown on the drawings or as staked in the field.

### 2. MATERIALS

All fill materials shall be obtained from required excavations and designated borrow areas. Fill materials shall contain no sod, brush, roots or other bio-degradable materials. Rocks larger than 6 inches in diameter shall be removed prior to compaction of the fill.

### 3. FOUNDATION PREPARATION

Foundations for earthfill shall be stripped a minimum of 6 inches to remove vegetation and other unsuitable materials. Foundation surfaces shall be scarified to a minimum depth of 2 inches prior to placing fill material.

Foundation and abutment surfaces shall not be sloped steeper than 1.5 horizontal to 1 vertical unless otherwise shown on the drawings.

### 4. PLACEMENT

Fill shall not be placed until the required excavation and foundation preparation have been completed and the foundation has been inspected and approved by NRCS. Fill shall not be placed upon a frozen surface, nor shall snow, ice, or frozen material be incorporated in the fill.

Adjacent to structures or pipes, fill shall be placed in a manner which will prevent damage. The height of the fill adjacent to structures or pipes shall be increased at approximately the same rate on all sides.

The materials used throughout the earth fill shall be essentially uniform. Selective placement shall be as shown on the drawings or approved by NRCS.

If the surface of any layer becomes too hard and smooth for proper bond with the succeeding layer, it shall be scarified to a minimum depth of 2 inches before the next layer is placed.

The top surfaces of embankments shall be maintained approximately level during construction, except that a cross-slope of approximately 2% shall be maintained to ensure effective drainage.

When moving fill material from the borrow area(s) to the embankment by use of bulldozers only, the following steps shall be followed:

- Immediately after the borrow material is pushed to the embankment, it shall be spread in horizontal lifts placed parallel to the centerline of the embankment.
- Compactive effort will then be applied by operating equipment parallel to the centerline of the fill or embankment.
- Lift thicknesses shall be in strict compliance with Clause 6, below.

Sectional fills are not allowed unless they are shown on the construction drawings.

## **5. CONTROL OF MOISTURE CONTENT**

The moisture content of the fill material shall be adequate for obtaining the required compaction. Material that is too wet shall be dried to meet this requirement, and material that is too dry shall have water added and mixed until the requirement is met.

The moisture content of the fill material shall be such that a ball formed with the hands does not crack or separate when struck sharply with a pencil and will easily ribbon out between the thumb and finger.

Earth foundations under and adjacent to concrete structures shall be prevented from drying and cracking before concrete and backfill are placed.

The application of water to the fill materials shall be accomplished at the borrow areas insofar as possible.

## **6. COMPACTION**

Earth fill shall be compacted by one of the following methods as specified on the plans or in Section 8, Special Specifications. If no method is specified, compaction will be in accordance with Method 1.

- Method 1 - Earthfill shall be placed so that the wheels or tracks of the loaded hauling equipment, traveling in a direction parallel to the centerline of fill, pass over the entire surface of each layer being placed. Low ground pressure vehicles shall not be used for this purpose.
- Method 2 - Two (2) complete passes of a tamping-type roller will be made over each layer. The roller shall be capable of exerting a minimum force of two hundred (200) pounds per square inch.
- Method 3 - Minimum density shall be 90% of the maximum density as determined by ASTM D 698 and as shown on the plans.

The maximum thickness of a lift of fill before compaction shall be 9 inches, unless otherwise indicated on the drawings.

Fill adjacent to structures, pipe conduits, and appurtenances shall be placed in layers not more than 4 inches thick and compacted to a density equivalent to that of the surrounding fill. Methods used to obtain compaction for fine or coarse grained materials are as follows:

- For fine grained materials, hand tamping or manually directed power tampers may be used. Hand compaction only shall be used to compact the earthfill under the bottom half of circular pipes. Manually directed power tampers shall not be used in tight spaces where applying full compactive effort will result in direct contact of the tamper plate with the pipe. Care should be taken so that compaction around the spillway pipe does not cause uplift of the pipe resulting in a void beneath the pipe.
- For coarse grained materials (sands and gravels), vibratory plate compactors shall be used for obtaining compaction. However, hand tamping shall be used to compact the material under the bottom half of circular pipes.

In all cases, follow manufacturer instructions for the specific compaction equipment being used. Heavy equipment shall not be operated within 2 feet of any structure or pipe.

Compacting of fill adjacent to concrete structures shall not be started until the concrete is 7 days old.

## **7. ISLANDS, MOUNDS, AND LOAFING AREAS ON WETLAND RESTORATION, ENHANCEMENT, OR CREATION PROJECTS**

Islands shall be randomly located within the wetland area at locations shown on the drawings or as staked in the field. The orientation of island shorelines shall be random with attention given to prevailing

winds to limit wave damage. In general, the side of the island with the longest dimension shall be parallel to the prevailing wind direction. Side slopes of islands shall be as shown on the drawings, but in no case shall be steeper than 6 horizontal to 1 vertical. Island shapes shall be irregular.

Loafing areas shall be constructed in the areas shown on the drawings or as staked in the field and shall be graded to drain runoff water. The elevation of at least one loafing area should be above the maximum water level whenever possible.

Excavated material not suitable for embankments, wetland dikes, or islands can be used to create mounds or blended into surrounding topography to create a natural appearance. Spoil material shall not be spread on existing wetland areas.

Organic soils shall not be used to construct islands, loafing areas, dikes, or embankments.

## **8. SPECIFIC SITE REQUIREMENTS**

### **A. Measurement and Payment**

For items of work which specific unit prices are established in the contract, the volume of earthfill will be computed to the nearest cubic yard by the method of average cross-sectional end areas. No deduction in volume will be made for embedded items, such as, conduits inlet structures and their appurtenances. The pay limits for computation shall be as shown on the drawings with the further provisions that earthfill voids resulting from over excavation of the foundation, outside specified lines and grades, will be included in the measurement for payment only under the following conditions:

- Where such over excavation is directed by the engineer to remove unsuitable material, and
- Where the unsuitable condition is not a result of the contractor's improper construction operations as determined by the engineer.

Earthfill beyond the specified lines and grades to backfill excavation required for compliance with OSHA requirements will be considered subsidiary to the earthfill bid item(s).

Payment for each type and compaction class of earthfill and earth backfill is made at the contract unit price for that type and compaction class of earthfill. Such payment will constitute full compensation for all labor, material, equipment, and all other items necessary and incidental to the performance of the work.

Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in this specific section.

B. Items of Work and Construction Details

Items of work to be performed in conformance with this specification and the construction details therefore are:

**“Earthfill (General)”:**

1. Bid Item No. 6 Earthfill

**Measurement:** Measurement will be based on cubic yards from plan quantities to the nearest one (1.) cubic yard.

**Payment:** Payment will be based on cubic yards from plan quantities. Bidders shall satisfy themselves for site and soil conditions, quality, and quantity of earthfill necessary to complete the project as shown in the plans.

Payment for these items shall be based on plan quantity unless additional length or location of tile varies from what is shown on the plans. The plan quantity is based on neat lines and does not account for any shrinkage.

Payment will constitute full compensation for the following related Subsidiary items: Pollution Control, Removal of Water, and Backfill Required Excavation.

**Includes:** Unit price includes, but is not limited to, earthfill necessary to construct the submerged berms, sediment forebay, gravel pad, slope fill, and additional fill to be placed over the conduit to provide adequate cover. Cohesive material found during general grading and compacted liner removal can be used for these areas. Sand and gravel found on site shall not be used for this earthfill.

Compaction shall be Method 1.

Rocks larger than 6" shall be removed prior to compaction.

## **Construction Specification 000 IA-26 Topsoiling**

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### **1. SCOPE**

The work shall consist of salvaging topsoil from borrow areas or required excavations and spreading it on the exposed disturbed areas.

### **2. QUALITY OF TOPSOIL**

Topsoil shall consist of friable surface soil reasonably free of grass, roots, weeds, sticks, stones, or other foreign materials.

### **3. EXCAVATION**

After the site has been cleared and grubbed, the topsoil shall be removed from borrow areas and required excavation areas to the depth as shown on the drawings. Topsoil shall be stockpiled at locations approved by NRCS.

### **4. SPREADING**

Spreading shall not be done when the ground or topsoil is frozen, excessively wet, or otherwise in a condition detrimental to the work. Surfaces designated to be covered shall be lightly scarified just prior to the spreading operation. Where compacted fills are designated to be covered by topsoil, the topsoil shall be placed concurrently with the fill and shall be bonded to the compacted fill with the equipment.

Topsoil shall be placed to the minimum depth shown on the drawings. After the spreading operation is completed, the surface shall be finished to a reasonably smooth surface.

### **5. SPECIFIC SITE REQUIREMENTS**

#### **A. Measurement and Payment**

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

#### **B. Items of Work and Construction Details**

1. Subsidiary Item - Topsoil Removal and Placement



This item shall consist of topsoil placement on areas subject to excavation or disturbed areas. Topsoil shall be stockpiled and re-spread at a minimum depth of 6".

No separate payment will be made for Topsoil Removal and Placement. Compensation for this item will be included in payment with the corresponding bid items for Site Stripping & Preparation, Excavation (General), and Earthfill (General).

## Construction Specification

### 000 IA-31 Concrete

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#### 1. SCOPE

The work shall consist of furnishing, forming, placing, finishing, and curing Portland cement concrete including steel reinforcement.

#### 2. MATERIALS

Portland Cement shall conform to ASTM C 150 and shall be Type I or Type II.

Fine Aggregates shall conform to ASTM C 33 and shall be composed of clean, uncoated grains of material.

Coarse Aggregates shall be gravel or crushed stone conforming to ASTM C 33 and shall be clean, hard, durable and free from clay or coating of any character. The maximum size of coarse aggregate shall be 1 1/2 inches or as shown on the drawings.

Water shall be clean and free from injurious amounts of oil, acid, salt, alkali, organic matter, or other deleterious substances.

Air entraining agent shall conform to ASTM C 260.

Fly ash may be used as a partial substitution for Portland cement and shall be in strict compliance with ASTM C 618, Class F or C. The loss by ignition shall not exceed 4.0 percent.

Blast-furnace slag may be used as a partial substitution for Portland cement and shall be in conformance with ASTM C 989 for ground granulated blast-furnace slag (GGBF slag).

Water-reducing admixtures shall conform to ASTM C 494 and may be the following types:

1. Type A - Water-reducing admixture
2. Type D - Water-reducing and retarding admixture
3. Type F - Water-reducing, high range admixture (superplasticizer).
4. Type G - water-reducing, high range, and retarding admixture (superplasticizer).

Type D or G admixture may be used when the air temperature is over 80 degrees F. at the time of mixing and/or placement.

Calcium Chloride or other antifreeze compounds or accelerators will not be allowed.

Preformed expansion joint filler shall be a commercially available product made of bituminous, sponge rubber or closed cell foam materials with a minimum thickness of 1/2 inch.

Reinforcing steel shall be free from loose rust, oil, grease, paint, or other deleterious matter. Reinforcing steel shall conform to one or more of the following:

1. Reinforcing Bars - ASTM A 615 or A 996, Grade 40 or greater, deformed.
2. Welded Wire Fabric - ASTM A 185 or A 497.

Waterstops shall be either metallic or nonmetallic. Metallic waterstops shall be fabricated from sheets of copper or galvanized steel. Nonmetallic waterstops shall be made of natural or synthetic rubber or vinyl chloride polymer or copolymer. Rubber, polymer and copolymer waterstops shall have ribbed or bulb-type anchor flanges and a hollow tubular center bulb, unless otherwise shown on the drawings. All waterstops shall be of the sizes shown on the drawings.

Curing compound shall be a liquid membrane-forming compound suitable for spraying on the concrete surface. The curing compound shall meet the requirements of ASTM C 309 Type 2 (white pigmented).

### 3. CONCRETE DESIGN MIX

The contractor will be responsible for the determining the design mix proportions in accordance with the requirements included in this paragraph and shall provide a copy of the mix to the NRCS Engineer at Natural Resources Conservation Service least 3 days prior to placing any concrete. The concrete mix shall be of such proportions as to provide a minimum strength of 3500 p.s.i. in 28 days, unless otherwise shown on the drawings. The air content shall be 4 to 8 percent of the volume of the concrete at the time of placement. The slump shall be 2 to 5 inches except when superplasticizer is used. The slump shall be 3 inches or less prior to the addition of superplasticizer admixture and shall not exceed 7 1/2 inches following addition and mixing. The fine aggregate shall be 30-50 percent of the total combined aggregate based on oven dry weights. The contractor shall provide tests to verify that the design mix meets the requirements. In lieu of this, one of the following mix proportions per cubic yard may be used:

Mix Number	Minimum Cement, Pounds	Fly Ash, Pounds	GGBF Slag, Pounds	Maximum **Water, Gallons
1	564	0	0	33
2	470	45-90	0	31-34
3	517	129	0	31*
4	366	114	91	31*
5	259	103	155	31*
** Total of available aggregate moisture, mixing water added at the plant and mixing water added at the job site (one gallon equals 8.33 pounds).				
* Requires water reducing admixture.				

### 4. MIXTURES AND MIXING

Ready-mixed concrete shall be batched, mixed and transported in accordance with ASTM C 94. Concrete shall be uniform and thoroughly mixed when delivered to the forms. No mixing water in excess of the amount shown for the design mix or in an amount that would cause the maximum slump to be exceeded shall be added to the concrete during mixing, hauling or after arrival at the point of delivery. The concrete shall be batched and mixed so that the temperature of the concrete at the time of placing shall be between 50 and 90 degrees F.

### 5. BATCH TICKET

The contractor shall obtain from the supplier a delivery ticket for each batch of concrete before unloading at the site. The following information shall be included on the ticket: name of concrete supplier, job name or location, date, truck number, amount of concrete, time loaded or time of first mixing cement, aggregate, and mixing water added at the plant, type and amount of cement, type and amount of admixtures, oven dry weights of fine and coarse aggregate, and moisture content(%) or weight of water contained in the aggregates.

The following information shall be added to the batch ticket on site: mixing water added on site, time concrete arrived on site and time concrete was unloaded.

Upon completion of the concrete placement, copies of all batch tickets shall be provided to NRCS.

## **6. REINFORCING STEEL**

Before reinforcement is placed, the surfaces of the bars or mesh shall be cleaned to remove any loose, flaky rust, mill scale, oil, grease, or other foreign substances. After placement, the reinforcement shall be maintained in a clean condition until it is completely embedded in the concrete.

Reinforcing bars shall be cut and bent according to ACI Standard 315.

Tack welding of bars shall not be permitted. Reinforcement shall be accurately placed as shown on the drawings and secured in position in a manner that will prevent its displacement during placement of concrete. Metal chairs, metal hangers, metal spacers or concrete chairs shall be used to support reinforcement. Precast concrete chairs shall be manufactured from concrete equal in quality to the concrete being placed. Precast concrete chairs shall be moist at the time concrete is placed

Splices of reinforcing bars shall be made only at the locations shown on the drawings, unless otherwise approved by the NRCS Engineer. All reinforcing splices and placement shall be in accordance with ACI 318 and as shown on the drawings.

After placement of the reinforcement, concrete shall not be placed until the reinforcement has been inspected and approved by NRCS.

## **7. PREPARATION OF FORMS AND SUBGRADE**

Prior to placement of concrete, the forms and subgrade shall be free of woodchips, sawdust, debris, water, ice, snow, extraneous oil, mortar, or other harmful substances or coatings. Any oil on the reinforcing steel or other surfaces required to be bonded to the concrete shall be removed. All surfaces shall be firm and damp prior to placing concrete. Placement of concrete on mud, dried earth, uncompacted fill, or frozen subgrade will not be permitted.

The forms and associated false-work shall be substantial and unyielding and shall be constructed so that the finished concrete will conform to the specified dimensions and elevations. Forms will be mortar tight. Forms with torn surfaces, worn edges, dents or other defects will not be used. Forms shall be coated with a nonstaining form release agent before being set into place. Excess form coating material shall not stand in puddles in the forms or come in contact with the steel reinforcement or hardened concrete against which fresh concrete is to be placed.

Form accessories to be partially or wholly embedded in the concrete, such as ties and hangers, shall be of a commercially manufactured type. Non fabricated wire shall not be used. Form ties shall be constructed so that the ends or end fasteners can be removed without causing spalling at the surface of the concrete.

Metal form ties used within the forms on structures with a total volume of concrete exceeding fifteen cubic yards shall be equipped with cones or other devices that permit their removal to a depth of at least one inch without damage to the concrete. The holes resulting from cones and other devices shall be patched in accordance with Section 9.

Form ties except those specifically covered by the preceding paragraph shall be broken off flush with the formed surface. Any surface areas which have been spalled or otherwise damaged shall be repaired in accordance with Section 9.

Steel tying and form construction adjacent to new concrete shall not be started until concrete has cured at least 12 hours.

Concrete joints shall be of the type and at the locations shown on the drawings. Splices in metal waterstops shall be brazed, welded or overlapped and bolted.

Splices in nonmetallic waterstops shall be cemented or joined as recommended by the manufacturer.

## **8. PLACING CONCRETE**

Concrete shall not be placed until the subgrade, forms, and steel reinforcement have been inspected and approved by the NRCS Inspector. Any deficiencies are to be corrected before the concrete is delivered for placement.

Concrete shall be delivered to the site and discharged into the forms within 1 1/2 hours after the introduction of the cement to the aggregates. When a superplasticizer is used, the concrete shall be discharged within the manufacturer's recommended time limit for discharge after addition of the admixture. In hot weather or under conditions contributing to quick setup of the concrete, discharge of the concrete shall be accomplished in 45 minutes unless a set-retarding admixture is used, in which case the manufacturer's recommended time limit will apply.

Addition of water at the job site may be done at the beginning of placement of each load of concrete in order to obtain allowable slump, provided that the maximum water content and water/cement ratio in the design mix is not exceeded. Addition of water will not be permitted after placement of the load has started.

The concrete shall be deposited as closely as possible to its final position in the forms and shall be worked into corners and around reinforcement and other embedded items in a manner which prevents segregation. Formed concrete shall be deposited in layers 24 inches or less in depth and shall be continuously deposited so that no concrete will be deposited on concrete which has hardened sufficiently to cause the formation of "cold joints". Concrete containing superplasticizer shall be placed in lifts not exceeding 5 feet in depth. If the surface layer of concrete sets during placement to the degree that it will not flow and merge with the succeeding layer when tamped or vibrated, the contractor shall discontinue placing concrete and install a construction joint. Construction joints shall be completed as shown on the drawings or by one of the following methods:

1. The joint shall be constructed using a 6 inch wide by 1/4 inch steel plate. The surfaces of the construction joint shall be prepared by washing and scrubbing with a wire brush or wire broom to expose coarse aggregate. The steel plate shall be embedded 3" in the concrete.
2. The joint surface shall be cleaned to expose coarse aggregate by sandblasting or air-water cutting after the concrete has gained sufficient strength to prevent displacement of the coarse aggregate or cement fines. The surface of the concrete shall not be cut so deep as to undercut the coarse aggregate. The joint shall be washed to remove all loose material after cutting.

The surfaces of all construction joints shall be kept continuously moist for at least 1 hour prior to placement of the new concrete. The new concrete shall be placed directly on the cleaned and washed surface. New concrete shall not be placed until the hardened concrete has cured at least 12 hours.

Concrete shall not be dropped more than 5 feet vertically unless suitable equipment is used to prevent segregation. Concrete containing superplasticizer shall not be dropped more than 12 feet vertically.

Immediately after the concrete is placed in the forms, it shall be consolidated by vibration, spading or hand tamping as necessary to insure smooth surfaces and dense concrete. Care should be taken not to over-vibrate concrete containing superplasticizer. Vibration shall not be supplied directly to the reinforcing steel, the forms or concrete which has hardened to the degree that it does not insure a monolithic bond with the preceding layer. The use of vibrators to transport concrete in the forms or conveying equipment will not be permitted.

## **9. FORM REMOVAL AND FINISHING**

Forms shall be left in place for at least 24 hours after placing concrete. Forms shall be removed in such a way as to prevent damage to the concrete. Supports shall be removed in a manner that will permit concrete to take the stresses due to its own weight uniformly and gradually.

Immediately after removal of the forms, concrete which is honey combed, damaged or otherwise defective shall be repaired or replaced. All cavities or depressions resulting from form tie removal shall be patched with a non-shrink grout, mortar mix or epoxy-type sealer. Non-shrink grout consists of 1 part cement and 2-1/2 parts sand that will pass a No. 16 sieve. Only enough water shall be added to produce a filling which is at the point of becoming rubbery when the material is solidly packed.

All repaired and patched areas shall be cured as required in Section 10.

## **10. CURING**

Concrete shall be cured for a period of not less than 7 consecutive days by one of the following approved methods:

1. Membrane Curing: Concrete shall be cured with white pigmented curing compound. The compound shall be sprayed on moist concrete as soon as free water has disappeared, but shall not be applied to any surface until patching, repairs and finishing of that surface are completed. Curing compound shall not be applied to surfaces requiring bond to subsequently placed concrete, such as construction joints, shear plates, reinforcing steel, and other embedded items. Surfaces subjected to heavy rainfall or running water within 3 hours after curing compound has been applied or surfaces damaged by subsequent construction operations during the curing period, shall be reapplied in the same manner as the original application.
2. Moist Curing: Concrete shall be cured by maintaining all surfaces continuously wet for the entire curing period.
3. Cover: Adequately cover an exposed structure with burlap mats, or other material and continually soak with water.

## **11. BACKFILLING**

Backfilling may begin when the curing period has ended. Backfill against the structure will be placed in no more than 4-inch layers and compacted by hand tamping or with manually directed power tampers or plate vibrators. Layers compacted in this manner shall extend not less than 2 feet from any part of the concrete structure.

## **12. HOT AND COLD WEATHER CONCRETING**

When the atmospheric temperature may be expected to drop below 40° F. at the time concrete is delivered to the work site, during placement, or at any time during curing period, concrete shall be mixed, placed and protected in accordance with ACI Standard 306, "Recommended Practice for Cold Weather Concreting."

When climatic or other conditions are such that the temperature of the concrete may reasonably be expected to exceed 90° F. at the time of delivery to the work site, during placement or during the first 24 hours after placement, concrete shall be mixed, placed and protected in accordance with ACI Standard 305, "Recommended Practice for Hot Weather Concreting."

### 13. SPECIFIC SITE REQUIREMENTS

#### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

#### B. Items of Work and Construction Details

##### 1. Subsidiary Item - Concrete

This item shall consist of all necessary concrete, reinforcing steel, formwork, materials, and labor to place poured concrete and reinforced concrete as shown in the drawings including, but not limited to, the Water Control Structure and concrete collars around pipe connections.

No separate payment will be made for Concrete. Compensation for this item will be included in the payment for the Water Control Structure and Tile Installation.

However, concrete structures that meet the Iowa Statewide Urban Design and Specifications (SUDAS), will be paid as discussed below.

##### 2. Bid Item No. 7 Modified SW-513 Inlet Structure w/ Grate & Weir Plate

**Measurement:** Measurement will be based on each Modified SW-513 Inlet Structure w/ Grate & Weir Plate installed.

**Payment:** Payment will be based on each Modified SW-513 Inlet Structure w/ Grate & Weir Plate installed.

Payment will also include all subsidiary items required for installation such as structure excavation, earthfill, site preparation, removal of water, concrete collar, guard, erosion controls and all necessary appurtenances as shown in the drawings.

**Includes:** Unit price includes, but is not limited to, constructing the necessary storm sewer manhole inlet concrete structure that meets SUDAS Division 6, Section 6010 and as noted in the drawings.

In general, the concrete structures shall meet the requirements of SUDAS 6010, unless otherwise stated in the drawings. The inlet concrete structure must be constructed of cast in place concrete that meets Specifications IA CS-031 or Iowa DOT Specifications 2403, unless stated otherwise in the plans.

The excavation for and installation of the inlet concrete structure shall be as shown in the drawings. The excavation for the structure shall be done to the dimensions, depths, cross sections, and grade shown on the drawings or as directed by the engineer.

Each Modified SW-513 Inlet Structure shall include all necessary fittings and adapters, excavation, earthfill, sub-base preparation, and all necessary work to construct the special structures shown in the drawings.

3. Bid Item No. 8 Lift Station Structure, SW-401 60" Dia.

**Measurement:** Measurement will be based on the structure installed. No separate measurement for feet of sections or number of concrete sections installed.

**Payment:** Payments will be made at the unit price of each 60" Dia. Lift station structure installed.

**Includes:** Unit price includes, but is not limited to, trench excavation; dewatering; furnishing and installing pipe; furnishing; placing; and compacting bedding and backfill material; all work and materials for installation of footing; connectors; testing; and inspection necessary.

In general, the concrete structures shall meet the requirements of SUDAS 6010, unless otherwise stated in the drawings. The inlet concrete structure must be constructed of cast in place concrete that meets Specifications IA CS-031 or Iowa DOT Specifications 2403, unless stated otherwise in the plans.

The excavation for and installation of the concrete structure shall be as shown in the drawings. The excavation for the structure shall be done to the dimensions, depths, cross sections, and grade shown on the drawings or as directed by the engineer.

Each structure shall include all necessary fittings and adapters, excavation, earthfill, sub-base preparation, and all necessary work to construct the special structures shown in the drawings.

4. Bid Item No. 9 Concrete Pile Support

**Measurement:** Measurement will be based on each Concrete Pile Support Installed.

**Payment:** Payments will be based on each Concrete Pile Support installed.

**Includes:** Unit price includes, but is not limited to, trench excavation; dewatering; furnishing and installing pipe; furnishing, placing, and compacting bedding and backfill material; connectors; testing; and inspection.

5. Bid Item No. 10 Tied Concrete Block Mat

**Measurement:** Measurement will be based on area of Tied Concrete Block Mat based on plan quantities.

**Payment:** Payments will be based on the unit price of area of installed Tied Concrete Block Mat to the nearest square foot.

**Includes:** Unit price includes, but is not limited to, excavation; dewatering; all material and labor as required by the manufacturer to meet their installation requirements..



## Construction Specification 000 IA CS-045 Plastic (PVC, PE) Pipe

### 1. SCOPE

The work shall consist of furnishing and installing plastic pipe and the necessary fittings specified herein or as shown on the drawings. This specification does not cover subsurface drainage systems.

### 2. MATERIALS

Corrugated Polyethylene (PE) Tubing. Corrugated PE tubing and fittings shall conform to the requirements of the applicable specification listed below:

<u>Kind of Pipe</u>	<u>Specification</u>
Corrugated Polyethylene(PE) Tubing and Fittings, Nominal Sizes 3 to 6 inch, inclusive.....	ASTM F 405
Large Diameter Corrugated Polyethylene Tubing and Fittings, Nominal Sizes 8 to 24 inch, inclusive.....	ASTM F 667
Polyethylene (PE) Large Diameter Profile Wall Sewer and Drain Pipe.....	ASTMF 894

Poly(Vinyl Chloride) (PVC) Plastic Pipe. PVC pipe and fittings shall conform to the requirements of the applicable specification listed below:

<u>Kind of Pipe</u>	<u>Specification</u>
PVC Plastic Pipe, Schedules 40, 80 and 120.....	ASTM D 1785
PVC Pressure-Rated Pipe (SDR Series).....	ASTM D 2241
PVC Pressure Pipe, 4 in. through 12 in., for Water Distribution.....	AWWA C900
PVC Water Transmission Pipe, Nominal Diameters 14 in through 36 in.....	AWWA C905

PVC and PE Plastic Pipe. Plastic pipes meant for non-potable, livestock water supply shall conform to the requirements of the applicable specification listed below:

<u>Kind of Pipe</u>	<u>Specification</u>
Polyethylene (PE) Plastic Pipe, (SIDR-PR) Based on Controlled Inside Diameter.....	ASTM D 2239
PVC Pressure-Rated Pipe (SDR Series).....	ASTM D 2241

### 3. FITTINGS AND JOINTS

Pipe joints shall conform to the details shown on the drawings. Pipe shall be installed and joined in accordance with the manufacturer's recommendations.

Joints may be bell and spigot type with elastomeric gaskets, coupling type with elastomeric gasket on each end, or solvent cemented. Gaskets shall conform to ASTM D 1869. Solvent cemented joints shall not be used for pond spillway pipes. Solvent cemented joints for PVC pipe and fittings shall be in accordance with ASTM D 2855. When a lubricant is required to facilitate joint assembly, it shall be a type having no detrimental effect on the gasket or pipe material.

Mechanical joints (split couplings and snap couplings) may be used when joining PE pipe and fittings when the pipe is used for non-pressure flow and a free draining sand or gravel bedding material is provided. Elastomeric-sealed mechanical joints shall be used when joining PE pipe and fittings under pressure flow or where seepage cannot be tolerated. Where non-pressure pipe is specified, the fittings shall be of the same or similar materials as the pipe and shall provide the same durability and strength as the pipe.

A special case of livestock water supply involves pipes through a dam or embankment. Only PE pipe meeting the above specification may be used. PE pipe, of 1 ¼, 1 ½, or 2-inch diameter shall be installed so that there are no joints within the embankment area.

Where pressure pipe is specified, fittings shall have a design capacity equal to or exceeding that specified for the pipe to which it is attached. Fittings shall be cast iron, steel, one piece injection molded plastic fitting or fabricated from plastic pipe and one piece injection molded plastic fittings. Pressure pipe fittings shall conform to the requirements of the applicable specification listed below.

<u>Kind of Fitting</u>	<u>Specification</u>
Threaded PVC Plastic Pipe Fittings, Schedule 80.....	ASTM D 2464
PVC Plastic Pipe Fittings, Schedule 40.....	ASTM D 2466
PVC Plastic Pipe Fittings, Schedule 80.....	ASTM D 2467
Butt Heat Fusion (PE) Plastic Fittings for PE Plastic Pipe and Tubing.....	ASTM D 3261
Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals.....	ASTM D 3139
PVC Pressure Pipe, 4 in. through 12 in., for Water Distribution.....	AWWA C900
PVC Water Transmission Pipe, Nominal Diameters 14 in through 36 in.....	AWWA C905

#### 4. HANDLING AND STORAGE

Pipe shall be delivered to the job site and handled by means which provide adequate support to the pipe and does not subject it to undue stresses or damage. When handling and placing plastic pipe, care shall be taken to prevent impact blows, abrasion damage, and gouging or cutting (by metal surfaces or rocks). All special handling requirements of the manufacturer shall be strictly observed. Special care shall be taken to avoid impact when the pipe must be handled at temperatures of 40 degrees F (4.4 degrees C) or less.

Pipe shall be stored on a relatively flat surface so that the barrels are evenly supported. Unless the pipe is specifically coated to withstand exposure to ultraviolet radiation, it shall be covered with an opaque material when stored outdoors for a period of 15 days or longer.

#### 5. TRENCHING

Plastic pipe conduits shall be installed in trenches or plowed in according to the following methods:

1. **Trencher Constructed** - When conditions permit, trenching for pipelines, which are buried from 5 to 6 feet deep, are usually done with a narrow 4 to 6 inch wide chain trencher. Where there is little gravel and the ground is not too wet, these trenchers bring up well pulverized soil that makes good backfill material. Where rocks are not present, any of this material may be backfilled directly around the pipe. There is no practical way to compact the fill in these narrow trenches. The owner must be made aware that this material normally consolidates to its maximum extent in two to five years, but depressions or low spots can be hazards to livestock, humans and equipment.
2. **Backhoe Constructed Trench** – Backhoe trenches are usually a minimum of 12 inches wide. The material frequently comes out of the trench as clods, large chunks, and rocks. Immediately

backfill over the pipe with 4 to 6 inches of soil that is free of these clods, large chunks, and rocks. If adequate excavated material is not available, then material such as sand or fine gravel should be imported and placed around the pipe to a depth of 4 to 6 inches over the top of the pipe. Fill the trench with the remaining excavated material.

3. **Plowing** – Plowing, or ripping, is a trenchless method for installing plastic pipe. It is a multi-stage process consisting of positioning a vibrating or static (non-vibrating) plow equipped with a trailing product guide which feeds pipe to the depth setting of the plow as it moves forward. The pipe is inserted into the ground continuously along a predetermined path and depth. The vertical depth of installation is controlled by hydraulic adjustment of the plow shear head and the surface contours. The depth of insertion must be continually adjusted to compensate for changes in terrain.

## **6. LAYING AND BEDDING THE PIPE**

Plastic pipe conduits and fittings shall be installed as shown on the drawings and specified herein. The pipe shall be laid so that there is no reversal of grade between joints, unless otherwise shown on the drawings. The pipe shall be placed with the bell end upstream, unless otherwise specified. The pipe shall be carefully placed on the bedding or into the pipe trench.

Care shall be taken to prevent distortion and damage during unusually hot (over 90 degrees F) or cold weather (under 40 degrees F). After the pipe has been assembled in the trench, it shall be allowed to reach ground temperature before backfilling to prevent pull out of joints due to thermal contraction.

The pipe ends and the couplings shall be free of foreign material when assembled. During the placement of the pipe, each open end of the pipeline shall be closed off by a suitable cover or plug at the end of work on the pipeline each day and until work resumes or installation is complete.

Perforated pipe shall be laid with the perforations down and oriented symmetrically about the vertical centerline. Perforations shall be clear of any obstructions when the pipe is laid.

Pipe shall be firmly and uniformly supported throughout the entire length. Bell-holes shall be made in the bedding under bells or couplings and other fittings to prevent the pipe from being supported by fittings.

1. **Earth Bedding.** When bedding is specified, the pipe shall be firmly and uniformly bedded in a shaped bedding groove that closely conforms to the bottom of the pipe for a depth equal to a minimum of 1 inch or 5 percent of the diameter of the pipe, whichever is greater. The bedding material shall be free of rocks or stones greater than 0.5 inch diameter and earth clods greater than 2 inch diameter.
2. **Sand or Gravel Bedding.** When sand or gravel bedding is specified, the pipe shall be firmly and uniformly placed on a sand or gravel bed. Sand or gravel fill shall be carefully placed and compacted as specified herein and as shown on the drawings.

A few installations of above ground pipelines have been noted. These installations are normally laid directly on the ground and very close to an existing fence line for protection. Only those pipelines designed to withstand exposure to ultraviolet radiation may be utilized for these installations.

Adequate thrust control shall be incorporated in these installations.

## **7. BACKFILL**

The pipe shall be held down during backfilling to the top of the pipe to prevent its being lifted from its original placement.

Within 2 feet of the pipe, backfill shall be carefully placed and compacted by means of hand tamping or manually directed power tampers or plate vibrators to form a continuous uniform support around the pipe. Maximum thickness of layers before compaction within 2 feet of the pipe shall be 4 inches and at more

than 2 feet from the pipe a maximum thickness before compaction shall be 9 inches. Unless otherwise specified, the initial backfill shall be compacted to a density equivalent to that of the adjacent fill or foundation materials.

The water content of cohesive backfill material shall be such that, kneaded in the hand, the soil will form a ball which does not readily separate. For non-cohesive sand and gravel backfill material, water content is not a concern for thin lifts.

## 8. SPECIFIC SITE REQUIREMENTS

### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

### B. Items of Work and Construction Details

#### PVC Plastic (PVC, PE) pipe:

##### 1. Bid Item No. 11 PVC Pipe, 6" Dia. (Lift Station Discharge)

**Measurement:** Measurement will be based on linear feet of PVC Pipe, 6" Dia according to plans.

**Payment:** Payment will be based on the unit price of linear feet of PVC Pipe, 6" installed according to plans.

**Includes:** Unit price includes, but is not limited to, furnishing and installing the PVC Pipe, 6" as shown on the drawings. Shall include all necessary fittings, gaskets, and adapters, watertight joints, pipe mounts, and any other items required for installation an operation.

## Construction Specification

### 000 IA CS-051 Corrugated Metal Pipe Conduits

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#### 1. SCOPE

The work shall consist of furnishing and placing circular, arched or elliptical corrugated metal pipe and the necessary fittings.

#### 2. MATERIALS

Metallic-coated steel corrugated pipe and fittings shall be zinc-coated or aluminized, Type 2, and shall conform to the requirements of ASTM A 760 and A 929 for the specified type and size of pipe. Aluminum corrugated pipe shall conform to the requirements of ASTM B 745 for the specified type and size of pipe. All pipe is subject to the following additional requirements:

1. When polymer coating is specified, pipe, coupling bands and anti-seep collars shall be coated in accordance with ASTM A 762. All riveted joints shall be caulked as described in paragraph B.
2. Pipe with annular corrugations shall be furnished with caulked seams. Riveted pipe joints shall be caulked with a bituminous mastic material during fabrication to provide a watertight joint. All circumferential and longitudinal seams shall be caulked before riveting. This shall be accomplished by applying a uniform bead of the mastic compound to the inner lap surface before riveting such that when the rivets are in place, all voids are filled and a coating of mastic is between the lap surfaces. The inner surface of coupling bands shall be asphalt coated in the field prior to installation. A neoprene gasket having a minimum thickness of 3/8 inch and a minimum width of 7 inches may be used in lieu of mastic coated coupling bands.
3. Welded or lock seams in helical corrugated pipe are considered to be watertight.
4. When close riveted pipe is specified: (1) the pipe shall be fabricated so that the rivet spacing in the circumferential seams shall not exceed 3 inches, except that 12 rivets will be sufficient to secure the circumferential seams in 12-inch pipe, and (2) in those portions of the longitudinal seams that will be covered by the coupling bands, the rivets shall have finished flat heads or the rivets and holes shall be omitted and the seams shall be connected by welding to provide a minimum of obstruction to the seating off the coupling bands.
5. Double riveting or double spot welding of pipe less than 42 inches in diameter may be required. If specified, the riveting or welding shall be done in the manner specified for pipe 42 inches or greater in diameter.

#### 3. COUPLING BANDS

Coupling bands shall meet the requirements of the table below or have detailed drawings submitted for approval by the State Conservation Engineer. Coupling bands shall be of the same minimum thickness (gage) as the pipe being connected.

#### 4. FABRICATION

Fabrication of all appurtenances shall be done as shown on the drawings. All appurtenances shall be made of metallic-coated steel when corrugated steel pipe is used and aluminum when used with aluminum pipe. Dissimilar metals shall not be installed in contact with each other.

<b>Description of Coupling Band</b>	<b>Maximum Fill Height, Ft.</b>	<b>Maximum Pipe Diam., In.</b>
24-inch wide coupling band with four 1/2-inch Diam. galvanized rods with tank lugs for annular or helical corrugated metal pipe. Bands shall have a minimum lap of 3 inches.	All	All
Hugger band from Armco Steel Corp. for helical corrugated metal pipe with reformed ends; and for annular corrugated pipe. Bands include O-ring gaskets and two 1/2-inch Diam.	35	48
Hugger band without rods and lugs but	20	24
Angles riveted or welded to a coupling band and drawn tight with bolts. Bands shall be a minimum of 7 corrugations wide and have a minimum lap of 2 inches.	35	15
Flanged couplings for helical corrugated 25 12 pipe welded to the ends of the pipe and field assembled by a minimum of 3/8-inch Diam. bolts. A joint sealer shall be placed between the flanges to ensure water tightness	25	12
1/ Use is limited to sites where soft foundation and conduit elongation is not anticipated.		

## 5. REPAIR OF DAMAGED COATINGS

The Contractor shall place the pipe without damaging the pipe or coatings. The pipe shall be transported and handled in a manner to prevent damage to the pipe or coating. Breaks, scuffs, or other damage to the various coatings shall be repaired as follows:

1. Metallic Coating - by thoroughly wire brushing the damaged area and cleaning with solvent, and then painting two coats of one of the following paints:
  - a. Zinc Dust - Zinc Oxide Primer conforming to ASTM D 79 and D 520.
  - b. Single package, moisture cured urethane prime in silver metallic color.
  - c. Zinc-rich cold galvanized compound, brush, or aerosol applications.
2. Polymer Coating - apply two coats of polymer material similar to and compatible with the durability, adhesion and appearance of the original polymer coating. The repair coating shall be a minimum thickness of 0.010 (10 mils) after drying and shall bond securely to the pipe.

## 6. LAYING AND BEDDING THE PIPE

The pipe shall be laid to the line and grade shown on the drawings and shall be firmly and uniformly bedded throughout its entire length. Details of the bedding are as shown on the drawings.

The pipe shall be laid with the outside laps of circumferential joints pointing upstream and with longitudinal laps on the sides at approximately the vertical mid-height of the pipe. Field welding of corrugated galvanized steel pipe will not be permitted. The pipe sections shall be joined with coupling bands.

## 7. BACKFILLING

Special care shall be taken during backfill operations not to disturb the grade and alignment.

The pipe shall be tied down or loaded sufficiently during backfilling around the sides to prevent its being lifted from the bedding.

Backfill material shall have sufficient moisture so that optimum compaction can be obtained. Backfill around the pipe shall be placed in layers not more than 4 inches thick before compaction.

Each layer of backfill shall be compacted with power tampers, hand tampers, or plate vibrators to the same density requirements as specified for the adjacent embankment. Backfill over and around the pipe shall be brought up uniformly on all sides. The passage of earth moving equipment will not be allowed over the pipe until backfill has been placed above the top of the pipe surface to a depth of two (2) feet.

## 8. SPECIFIC SITE REQUIREMENTS

### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

### B. Items of Work and Construction Details

#### 1. Bid Item No.12 CMP Pipe, 24" Dia. (Wetland Outlet)

**Measurement:** Measurement will be based on the linear feet of Corrugated Metal Pipe, 24" to the nearest one (1.) foot.

**Payment:** Payment will be made at the unit price in linear feet for all Corrugated Metal Pipe, 24" installed.

**Includes:** Unit price includes, but is not limited to, providing and installing the CMP pipe as shown on the drawings.

The corrugated metal outlet pipe shall be 14 gauge, closed riveted caulk seam (CRCS) round pipe with 2-2/3" and 1/2" annular corrugation and shall conform to ASTM A760. Installation shall include anti-seep collars or filter diaphragm and filter diaphragm outlet as shown on the drawings.

Subsidiary items include water-tight coupling bands, anti-seep collars or drainage diaphragm, rodent guard, excavation and backfill, and control of water.

#### 2 Bid Item No.13 CMP Pipe, 18" Dia. (Lift Station Inlet)

**Measurement:** Measurement will be based on linear feet of 18" Dia. CMP Pipe installed as shown in plans to the nearest one foot (1.).

**Payment:** Payment will be made at the unit price for linear feet of 18" Dia CMP Pipe installed.

**Includes:** Unit price includes, but is not limited to, providing and installing the CMP pipe as shown on the drawings.

The corrugated metal outlet pipe shall be 14 gauge, closed riveted caulk seam (CRCS) round pipe with 2-2/3" and 1/2" annular corrugation and shall conform to ASTM A760.

Subsidiary items include water-tight coupling bands, excavation and backfill, and control of water.

3. Subsidiary Item - CMP Flapgate

This item will consist of furnishing and installing the CMP flapgate, such as AgriDrain RG series or IDALS approved equal.

No separate payment will be made for the CMP animal guard. Compensation for this item shall be included in the payment for CRCS and CMP tile outlet pipes.

4. Subsidiary Item - Corrugated Metal Water-tight Coupling Bands

This item will consist of furnishing and installing the corrugated metal coupling bands for connections of all pipe sections and structure stubouts.



## Construction Specification

### 000 IA CS-061 Loose Rock Riprap

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#### 1. SCOPE

The work shall consist of the construction of loose rock riprap revetments, structures and blankets, including filter layers or bedding where specified.

#### 2. MATERIALS

Rock for loose rock riprap, filter layers or bedding shall come from sources approved by NRCS. The rock shall be excavated, selected and handled as necessary to meet the quality and grading requirements of this specification and the construction drawings.

Individual rock fragments shall be dense, sound and free from cracks, seams and other defects conducive to accelerated weathering. The rock fragments shall be angular to sub rounded in shape. The least dimension of an individual rock fragment shall not be less than 1/3 the greatest dimension of the fragment unless otherwise specified on the construction drawings.

#### 3. SUBGRADE PREPARATION

The subgrade surfaces on which the riprap or bedding is to be placed shall be cut or filled and graded to the lines and grades shown on the drawings. When fill to subgrade lines is required, it shall consist of approved materials and shall be compacted to a density equal to the adjacent existing soil material.

Rock materials shall not be placed until the foundation preparation is completed and the subgrade surfaces have been inspected and approved by NRCS.

#### 4. EQUIPMENT-PLACED ROCK RIPRAP

Rock shall be placed by equipment on the surfaces and to the depths specified. The riprap shall be constructed to the full thickness in one operation and in such a manner as to avoid serious displacement of the underlying materials. The rock shall be delivered and placed in a manner that will ensure that the riprap in place shall be reasonably homogeneous with the larger rocks uniformly distributed and firmly in contact, one to another, with the smaller rocks and spalls filling the voids between the larger rocks. Placement of rock shall begin at the bottom of the slope or downstream end of the structure.

Riprap shall be placed in a manner to prevent damage to structures. Hand placing will be required to the extent necessary to prevent damage to adjacent structures.

#### 5. HAND-PLACED RIPRAP

Rock shall be placed by hand on the surfaces and to the depths specified. It shall be securely bedded with the larger rocks firmly in contact, one to another. Spaces between the larger rocks shall be filled with smaller rocks and spalls. Smaller rocks shall not be grouped as a substitute for larger rock. Flat slab rock shall be laid on edge unless otherwise specified. Placement of rock shall begin at the bottom of the slope or downstream end of the structure.

#### 6. FILTER LAYERS OR BEDDING

When the drawings specify filter layers or bedding beneath riprap, the filter or bedding material shall be spread uniformly on the prepared subgrade surfaces to the depth specified. Compaction of filter layers or bedding will not be required, but the surface of such layers shall be finished reasonably free of mounds, dips or windrows.

## 7. SPECIFIC SITE REQUIREMENTS

### A. Measurement and Payment

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation of the work completed as defined by each work item.

### B. Items of Work and Construction Details

#### 1. Bid Item No. 14 Revetment, IDOT Class E

**Measurement:** Measurement will be based on actual tonnage to the nearest tenth (.1) delivered to the site based on weight tickets, subject to approval of the engineer.

**Payment:** Payment will be based on actual tonnage to the nearest tenth (.1) to the nearest tenth delivered to the site based on weight tickets, subject to approval of the engineer.

Payment will constitute full compensation for the following related subsidiary items: Pollution Control, Removal of Water, Structure Excavation and Geotextile Fabric.

**Includes:** Unit price includes, but is not limited to, furnishing and placing the rock riprap in the locations as shown on the drawings. Including any excavations, material spoil, removal and replacement of existing riprap, and finish work.

Rock shall be Class E Riprap as defined by Iowa Department of Transportation (DOT).

All riprap shall be screened by running the stone over a grizzly or plate screen with a minimum opening of 8 inches. This operation shall be done at the quarry. The portion of the stone that is removed by the screening operation will not be acceptable for use as riprap.

#### 2. Bid Item No.15 Aggregate Surfacing, IDOT Class A Stone

**Measurement:** Measurement will be based on actual tonnage to the nearest tenth (.1) delivered to the site based on weight tickets, subject to approval of the engineer.

**Payment:** Payment will be based on actual tonnage to the nearest tenth (.1) to the nearest tenth delivered to the site based on weight tickets, subject to approval of the engineer.

**Includes:** Unit price includes, but is not limited to, furnishing and placing the aggregate surfacing, IDOT class A stone in the locations as shown on the drawings.

Rock shall be Class A Crushed Stone as defined by Iowa Department of Transportation (DOT).

## **Construction Specification**

### **000 IA CS-081 Metal Fabrication and Installation**

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#### **1. SCOPE**

The work shall consist of furnishing, fabricating, and installing metalwork including metal parts of composite structures.

#### **2. MATERIALS**

Steel shall be of structural quality. Finished surfaces shall be smooth and true to assure proper fit. Bolts, nuts, washers, rods, rivets, etc., shall be of a material equal to the steel being fastened.

#### **3. PROTECTIVE COATINGS**

Protective coatings will consist of either galvanizing or painting and shall be applied by the fabricator.

Galvanizing shall consist of a zinc coating by the hot dip process, except that bolts, nuts, and washers may have a electrodeposited zinc coating.

Paint System for this specification shall consist of the application of one coat of Epoxy Polyamide Primer (lead and chromate free) and one or more coats of Epoxy Polyamide (intermediate or finish), lead free. When finished, it will have a minimum dry film thickness of 8.0 mils.

#### **4. FABRICATION**

Materials shall be carefully fabricated as shown on the drawings. The fabrication shall be smooth and true to assure proper fit. Galvanized items shall not be cut, welded, or drilled after the zinc coating is applied.

#### **5. ERECTION**

The metal shall be erected true and plumb, closely conforming to the drawings.

#### **6. SPECIFIC SITE REQUIREMENTS**

##### **A. Measurement and Payment**

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

##### **B. Items of Work and Construction Details**

###### **1. Bid Item No.16    Outlet Structure Debris Guard**

**Measurement:** Measurement will be based on each debris guard installed.

**Payment:** Payment will be based on each debris guard installed.

**Includes:** Unit price includes all labor and materials required to install the item as shown on the plans. Including plates, posts, hardware, footings, and mounting.

2. Bid Item No.17 Inlet Trash Guard

**Measurement:** Measurement will be based on each inlet trash guard installed.

**Payment:** Payment will be based on each inlet trash guard installed.

**Includes:** Unit price includes all labor and materials required to install the item as listed on the plans. Contractor may submit custom fabricated options similar to IDOT 4020.3 Flared End Section Apron Guard. Options must be of equal material corrosion resistance, thickness, and mounting stability.

3. Bid Item No.18 Solar Lift Station System

**Measurement:** Measurement will be based on each Solar Lift Station System Installed.

**Payment:** Payment will be based on each Solar Lift Station System Installed.

**Includes:** Unit price includes, but is not limited to, furnishing all materials, tools, labor, and equipment necessary for constructing the Solar Lift Station System as shown on the plans

1. System: packaged system of integrated mechanical and electrical Components to provide a submersible pumping system meeting the Requirements outlined below, at a minimum.
2. Wetwell: 60 inch dia, precast conc MH, SW-401 per Iowa SUDAS standards, 2024 ed.
3. Pump & motor system:
  - a. Type: axial flow submersible; stainless steel exterior, cast dynamically powered impeller, and nuts and bolts;
  - b. Quantity: 1 each
  - c. Capacity: Min. 450 gpm @ 8 feet tdh
  - d. Pump discharge: 4 inch dia., npt male thread
  - e. Discharge piping: 8 inch dia. Sch 80 pvc w/ inline check valve
  - f. Motor: 3 hp, 3-phase, 3450 rpm; water lubricated submersible, stainless steel exterior; lightning arrestor; ul 778 recognized
  - g. Screen: exterior plastic strainer, sdr35 pvc, 0.5 inch round openings, designed for pump
  - h. Stainless steel lift cable secured to deck
  - i. Float switches: 2 each, minimum; 50 foot cords; 120/230v on-off
4. Solar Alternating Current Motor Controller
  - a. Voltage range: 100 - 380v
  - b. Pv panels open circuit voltage: 400v max.
  - c. Solar pv rated current per channel: 12a
  - d. Three-phase ac motor power: 10.5a
  - e. Enclosure: nema3/ip65, aluminum body, passive cooling
  - f. Operating temperature: -40 to 50 degrees c
  - g. Solar terminal: awg #10-14
  - h. Motor terminal: awg #8-14

- i. Sensor terminal: awg #14-122
  - j. Manufacturer: premier energy holdings, inc., model - Enfusion Cell3500
- 5. Solar Panels
  - a. Each panel: high output 144 split cell, bi-facial; 450w peak power; 41v max voltage; 9.8a max power current; 20% module efficiency, min; -0 - +5w power tolerance; irradiance 1000w/m2, 25 degrees c cell Temperature, air mass 1.5
  - b. Quantity: as sized by manufacturer for complete working system
  - c. Ip67 junction box; mc4 compatible connector
  - d. Sun-Rac pole mounting system to 4 inch dia post
- 6. Control panel: self-enclosed, simplex pump controls based on float switch signals; pump run hours odometer; polycarbonate enclosure w/ locking latch, nema 3/3r rated
- 7. Electrical & controls mounting: unistrut clamps onto 4 inch dia. Sch 40 Glvn stl post
- 8. Package system - approved manufacturer: solar lift stations (Energy Service Solutions, llc), 777 industrial park drive, Shelby, MI, 49455, (231) 259-0095, [www.solarliftstations.com](http://www.solarliftstations.com)
- 9. A. Operations & maintenance manual: contractor shall furnish a minimum of four (4) copies of complete manufacturer's operation, maintenance, and parts data for all equipment installed (none of which will be returned). The following material shall be submitted
  - a. Manufacturer's operation & maintenance, parts, service and repair
  - b. Manuals & specifications.
  - c. Spare parts recommended and repair parts source(s).
  - d. Detailed drawings of equipment and electrical schematics.
- 10. Installation
  - a. Install all equipment to the configuration shown in the plans per all local, state and federal codes, standards and regulations, per manufacturer's recommendations.
  - b. Coordinate and install all materials and systems furnished to operate as a complete and working system for the performance requirements provided.
  - c. Solar panels shall be installed in a 30 degree orientation from vertical facing towards the south.

#### Subsidiary Item - Steel

This item will consist of furnishings and installing the steel used for fabrication of the stoplog channel and steel grating used in covering the water control structure.

Bolts, nuts and washers required for installation shall be included and considered incidental.

No separate payment will be made for steel. Payment for this item will be considered subsidiary to the Water Control Structure.

## Construction Specification

### 000 IA-95 Geotextile

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#### 1. SCOPE

This work shall consist of furnishing all materials, equipment, and labor necessary for the installation of geotextile.

#### 2. MATERIAL QUALITY

Geotextile shall be manufactured from synthetic long chain or continuous polymeric filaments or yarns, having a composition of at least 95 percent, by weight, of polypropylene, polyester or polyvinylidene chloride. The geotextile shall be formed into a stable network of filaments or yarns that retain their relative position to each other, are inert to commonly encountered chemicals and are resistant to ultraviolet light, heat, hydrocarbons, mildew, rodents and insects. Unless otherwise specified, the class and type of geotextile shall be as shown on the drawings and shall meet the requirements for materials that follow:

1. Woven Geotextile shall conform to the physical properties listed in Table 1. The woven geotextile shall be manufactured from monofilament yarns that are woven into a uniform pattern with distinct and measurable openings. The geotextile shall be manufactured so that the yarns will retain their relative position with regard to each other. The yarns shall contain stabilizers and/or inhibitors to enhance their resistance to ultraviolet light or heat exposure. The edges of the material shall be salvaged or otherwise finished to prevent the outer yarn from unraveling.
2. Nonwoven Geotextile shall conform to the physical properties listed in Table 2. Nonwoven geotextile shall be manufactured from randomly oriented fibers that have been mechanically bonded together by the needle-punched process. In addition, one side may be slightly heat bonded. Thermally bonded, nonwoven geotextile, in addition to mechanically bonded, nonwoven geotextile, may be used for Road Stabilization. The filaments shall contain stabilizers and/or inhibitors to enhance their resistance to ultraviolet light or heat exposure.
3. The geotextile shall be shipped in rolls wrapped with a protective covering to keep out mud, dirt, dust, debris and direct sunlight. Each roll of geotextile shall be clearly marked to identify the brand, type and production run.

#### 3. STORAGE

Prior to use, the geotextile shall be stored in a clean dry place, out of direct sunlight, not subject to extremes of either hot or cold, and with the manufacturer's protective cover in place. Receiving, storage, and handling at the job site shall be in accordance with the requirements in ASTM D 4873.

#### 4. SURFACE PREPARATION

The surface on which the geotextile is to be placed shall be graded to the neat lines and grades as shown on the drawings. The surface shall be reasonably smooth and free of loose rock and clods, holes, depressions, projections, muddy conditions and standing or flowing water (unless otherwise shown on the drawings).

#### 5. PLACEMENT

Prior to placement of the geotextile, the soil surface will be inspected for quality assurance of design and construction. The geotextile shall be placed on the approved prepared surface at the locations and in accordance with the details shown on the drawings. The geotextile shall be unrolled along the placement area and loosely laid (not stretched) in such a manner that it will conform to the surface irregularities

when material is placed on or against it. The geotextile may be folded and overlapped to permit proper placement in the designated area.

The geotextile shall be joined by overlapping a minimum of 18 inches (unless otherwise specified), and secured against the underlying foundation material. Securing pins, approved and provided by the geotextile manufacturer, shall be placed along the edge of the panel or roll material to adequately hold it in place during installation. Pins shall be steel or fiberglass formed as a “U”, “L”, or “T” shape or contain “ears” to prevent total penetration. Steel washers shall be provided on all but the “U” shaped pins. The upstream or up-slope geotextile shall overlap the abutting down-slope geotextile. At vertical laps, securing Natural Resources Conservation Service pins shall be inserted through both layers along a line through approximately the midpoint of the overlap. At horizontal laps and across slope laps, securing pins shall be inserted through the bottom layer only. Securing pins shall be placed along a line approximately 2 inches in from edge of the of the placed geotextile at intervals not to exceed 12 feet unless otherwise specified. Additional pins shall be installed as necessary and where appropriate, to prevent any undue slippage or movement of the geotextile. The use of securing pins will be held to the minimum necessary. Pins are to be left in place unless otherwise specified.

Should the geotextile be torn or punctured, or the overlaps disturbed, as evidenced by visible geotextile damage, subgrade pumping, intrusion, or grade distortion, the backfill around the damaged or displaced area shall be removed and restored to the original approved condition. The repair shall consist of a patch of the same type of geotextile being used, overlaying the existing geotextile. The patch shall extend a minimum of 2 feet from the edge of any damaged area.

The geotextile shall not be placed until it can be anchored and protected with the specified covering within 48 hours or protected from exposure to ultraviolet light. Geotextile shall be placed in accordance with the following applicable specification according to the use indicated in drawings:

***Slope protection*** – Class I or II as indicated in Tables 1 and 2.

The geotextile shall not be placed until it can be anchored and protected with the specified covering within 48 hours or protected from exposure to ultraviolet light. Rock shall not be pushed or rolled over the geotextile.

Class I, unprotected – limit height for dropping stone onto bare geotextile to 3 feet.

Class II, protected – require the use of 6 inches a clean pit-run gravel over the geotextile to cushion the stone and limit the height of drop to 3 feet.

On slopes with strong seepage flow, the geotextile must be in intimate contact with the soil to prevent erosion of the soil surface. Use 6 inches of a clean pit-run gravel over the geotextile to hold it in place and minimize voids under the riprap. Embedment of the geotextile in a trench to form a cutoff at regular intervals down the slope will prevent erosion under the fabric. Place cutoffs more closely together in highly erodible soils and wider apart in more stable soils

***Subsurface drains*** – Class III as indicated in Tables 1 and 2.

The geotextile shall not be placed until drainfill or other material can be used to provide cover within the same working day. Drainfill material shall be placed in a manner that prevents damage to the geotextile. In no case shall material be dropped on uncovered geotextile from a height of more than 5 feet.

***Road stabilization*** – Class IV as indicated in Tables 1 and 2.

The geotextile shall be unrolled in a direction parallel to the roadway centerline in a loose manner permitting conformation to the surface irregularities when the roadway fill material is placed on its surface. In no case shall material be dropped on uncovered geotextile from a height of more than 5 feet. Unless otherwise specified, the minimum overlap of geotextile panels joined without sewing shall be 24 inches.

The geotextile may be temporarily secured with pins recommended or provided by the manufacturer, but they shall be removed before the permanent covering material is placed.

Table 1. Requirements for Woven Geotextiles<sup>1/</sup>

Property	Test Method	Class I	Class II	Class III	Class IV
Grab tensile strength (pounds)	ASTM D4632	247 minimum	180 minimum	180 minimum	315 minimum
Elongation at failure (%)	ASTM D4632	< 50	< 50	< 50	< 50
Trapezoidal tear strength (pounds)	ASTM D4533	90 minimum	67 minimum	67 minimum	112 minimum
Puncture strength (pounds)	ASTM D6241	495 minimum	371 minimum	371 minimum	618 minimum
Ultraviolet light (% retained strength)	ASTM D4355	50 minimum	50 minimum	50 minimum	70 minimum
Permittivity (sec <sup>-1</sup> )	ASTM D4491	as specified			
Apparent opening size (AOS) <sup>2/</sup>	ASTM D4751	as specified			
Percent open area (POA)(%)	USACE <sup>3/</sup> CWO-02215-86	as specified			

<sup>1/</sup> All values are minimum average roll values (MARV) in the weakest principal direction, unless otherwise noted.

<sup>2/</sup> Maximum average roll value.

<sup>3/</sup> Note: CWO is a USACE reference.

Table 2. Requirements for Nonwoven Geotextiles<sup>1/</sup>

Property	Test Method	Class I <sup>2/</sup>	Class II <sup>2/</sup>	Class III <sup>2/</sup>	Class IV <sup>2/</sup>
Grab tensile strength (pounds)	ASTM D4632 grab test	202 minimum	157 minimum	112 minimum	202 minimum
Elongation at failure (%)	ASTM D4632	50 minimum	50 minimum	50 minimum	50 minimum
Trapezoidal tear strength (pounds)	ASTM D4533	79 minimum	56 minimum	40 minimum	79 minimum
Puncture strength (pounds)	ASTM D6241	433 minimum	309 minimum	223 minimum	433 minimum
Ultraviolet light (% retained strength)	ASTM D4355	50 minimum	50 minimum	50 minimum	50 minimum
Permittivity (sec <sup>-1</sup> )	ASTM D4491	0.7 minimum or as specified			
Apparent opening size (AOS) <sup>3/</sup>	ASTM D4751	0.22 minimum or as specified			

<sup>1/</sup> All values are minimum average roll values (MARV) in the weakest principal direction, unless otherwise noted.

<sup>2/</sup> Needle punched geotextiles may be used for all classes. Heat-bonded or resin-bonded geotextiles may be used for class IV only.

<sup>3/</sup> Maximum average roll value.



## **6. SPECIFIC SITE REQUIREMENTS**

### **A. Measurement and Payment**

Compensation for any work item described in the contract documents but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and bid items to which they are made subsidiary are identified in Items of Work and Construction Details section of this specification.

For items of work which lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for each item will be made at the contract lump sum price and will constitute full compensation for completion of the work.

For items of work for which specific unit prices are established in the contract, the payment will be made based on the approved quantity measured by the engineer or weight tickets. Payment will constitute full compensation for the work completed as defined by each work item.

### **B. Items of Work and Construction Details**

#### **1. Subsidiary Item - Geotextile Fabric**

This item shall include all costs to furnish, place, and secure the geotextile fabric.

No separate payment will be made for Geotextile Fabric. Compensation for this item shall be made subsidiary to Revetment, IDOT Class E, and Aggregate Surfacing, IDOT Class A Stone.

**THIS PAGE CONCLUDES**  
**THE**  
**SPECIFICATIONS**  
**FOR THE**  
**CAL883220A**  
**PUMPED NUTRIENT REDUCTION WETLAND**  
**CALHOUN COUNTY, IOWA**

## CONSTRUCTION PLANS